Test Results using Iris and Airy disc for the BPM Alignment of SCSS (SPring-8 Compact SASE Source) Prototype Accelerator

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FEL machine Plan at SPrng-8 site

**λ**: 0.06 nm

Energy: 8 GeV

length: 800m

We are making basic design of the building, now.



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- 2) How to align BPM for FEL?
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- 6) Test Results :

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# How to align the BPM on the linear line?

Tolerance : ~ 5  $\mu$ m / 5 m Number of BPMs : 18

- Using <u>outside</u> the BPM mechanical error ~ 10 µm need HLS or wire or laser(in vacuum) or other
- 2) Using <u>inside</u> of BPM

the mechanics of sensor target for in and out

Reproduce bility < several  $\mu$ m

This test case we choose 2). Laser and Iris-airy disc



#### Images after the Iris

## Iris $\Phi = 3mm$



Airy disc



![](_page_7_Picture_0.jpeg)

 $\lambda$ =633nm(red) Output Power=7mW Beam diameter=0.81mm (1/e<sup>2</sup>) Beam divergence = 1 mrad Pointing stability < 0.02 mrad

![](_page_7_Picture_2.jpeg)

![](_page_8_Figure_0.jpeg)

![](_page_8_Picture_1.jpeg)

Iris controller stage controller

> XZ stage Resolution X: 0.1µm Z: 0.1µm

BPM is on this stage.

## Instruments(3 CCD Camera (KODAK 4.2i)

1 pixel  $9\mu m \times 9\mu m$ 

 $2 K \times 2 K \sim 18.5 mm \times 18.5 mm$ total

cover glass in front of CCD device is removed to reduce the interference

1/100

![](_page_9_Picture_4.jpeg)

![](_page_9_Picture_5.jpeg)

## Calculation of the center

Iris 3 insertion Exposure time 1 sec

![](_page_10_Picture_2.jpeg)

#### before back ground subtraction

![](_page_10_Figure_4.jpeg)

#### after back ground subtraction

![](_page_10_Figure_6.jpeg)

#### after back ground subtraction

![](_page_10_Figure_8.jpeg)

![](_page_11_Figure_0.jpeg)

I pix Improved by average

#### Test result(1) Calibration between Cavity Center and Iris

1)Search the center position as measuring output from cavity BPM Wire : Cu 0.05mm RF: 4 to 6 GHz
2)Insert Iris and same search as 1)

Results of 3 BPMs

RF center - Iris center = horizontal :2.5, -2, -0.5, µm vertical : -43.5, -24.5, -46.5µm Iris center is lower than the cavity center.

![](_page_12_Picture_4.jpeg)

![](_page_13_Figure_0.jpeg)

### Test Results (3) Reproducebility of Iris insertion and pull

![](_page_14_Picture_1.jpeg)

distance Iris-CCD camera =1 m

![](_page_15_Figure_0.jpeg)

## Test Results(4) Fluctuation

1 time: Average of centers among 10 flames~15secStandard deviation of 4 times~1 minute

![](_page_16_Figure_2.jpeg)

![](_page_17_Figure_0.jpeg)

## Test Result(6) Effect of Gaussian (not plane wave)

Measure the center as moving Iris

If Iris diameter is large, the effect becomes also large.

![](_page_18_Figure_3.jpeg)

## Test Result(6) Effect of Gaussian (not plane wave)

#### calculation results

![](_page_19_Figure_2.jpeg)

### Test Results(7) Check of Laser and Airy disc system

Bar with target is attached to the BPM

Using alignment telescope (Taylor Hobson) measure the target position from the end of the accelerator

![](_page_20_Picture_3.jpeg)

![](_page_20_Picture_4.jpeg)

#### Nonlinearity of BPM2 and BPM3 (Reference : BPM1 and BPM4)

![](_page_21_Figure_1.jpeg)

![](_page_22_Picture_0.jpeg)

- It is possible to measure the position of Iris inside the BPM chamber (diameter 20 mm) using airy disc for 20 m range.
- If using red He-Ne laser, it is difficult to travel through 20mm inner diameter for more than 30m at one time.
- It is necessary to estimate the accuracy of this Iris-airy disc system. It is necessary to get the flatness of the response in the CCD device. Defect pixels are corrected using next pixel values.
- Check by the other method is also necessary. For example, WPS, HLS, and so on.
- It is important to align the vacuum chamber so that the laser light is not blocked.
- The effect of Gaussian beam must be considered.
- It is necessary to improve the reproducibility of Iris insertion and pull out.
- The fluctuation should be improved by searching the reason.

### Alignment Plan of 18 BPMs for 8 GeV

![](_page_23_Figure_1.jpeg)

size of parallel light  $\lambda$ =633nm(red) distance diameter tail part is 5m ~ 3 mm not included 50m ~ 9 mm 100m ~14 mm

![](_page_24_Picture_0.jpeg)