

Survey and Alignment of J-PARC

K. Mishima , PASCOCO Corporation

N. Tani , Japan Atomic Energy
Research Institute

M. Sirakata, KEK

Japan Proton Accelerator
Research Complex



J-PARC

**High Intensity Proton
Accelerator Facility**

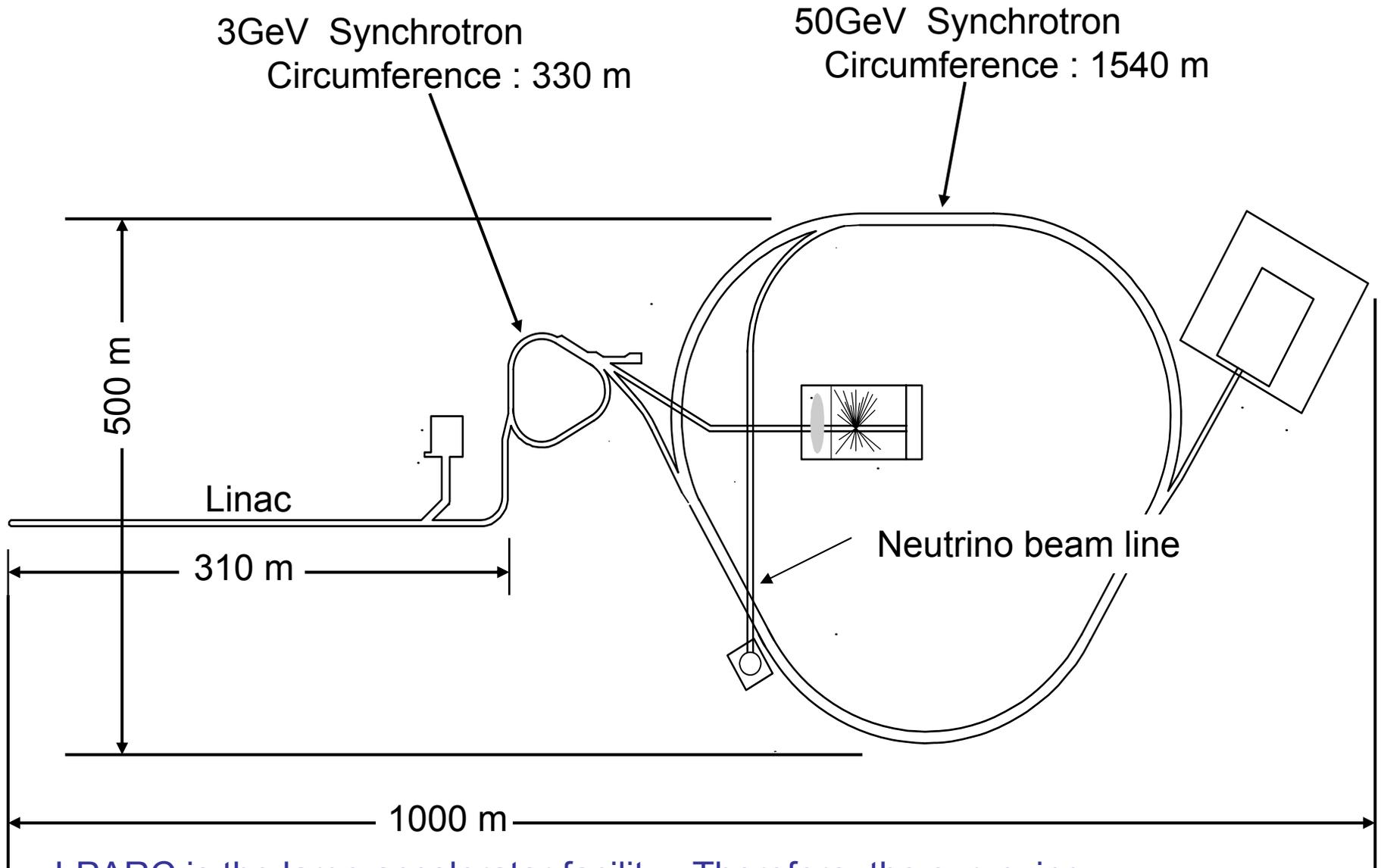
Geodetic Survey of J-PARC from 2002 to 2003
has already been reported with IWAA2004 at CERN.

This report is the continuation, and the report
from 2004 to the last week.

J-PARC is constructed along seaside, and constructed at sandy area.

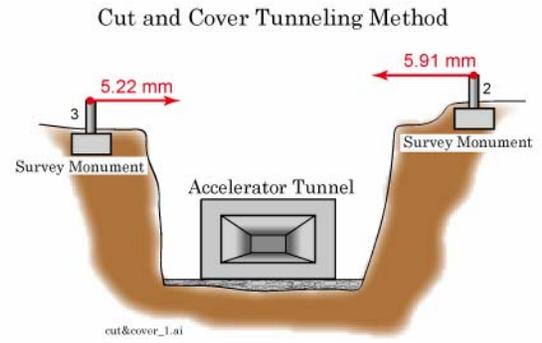
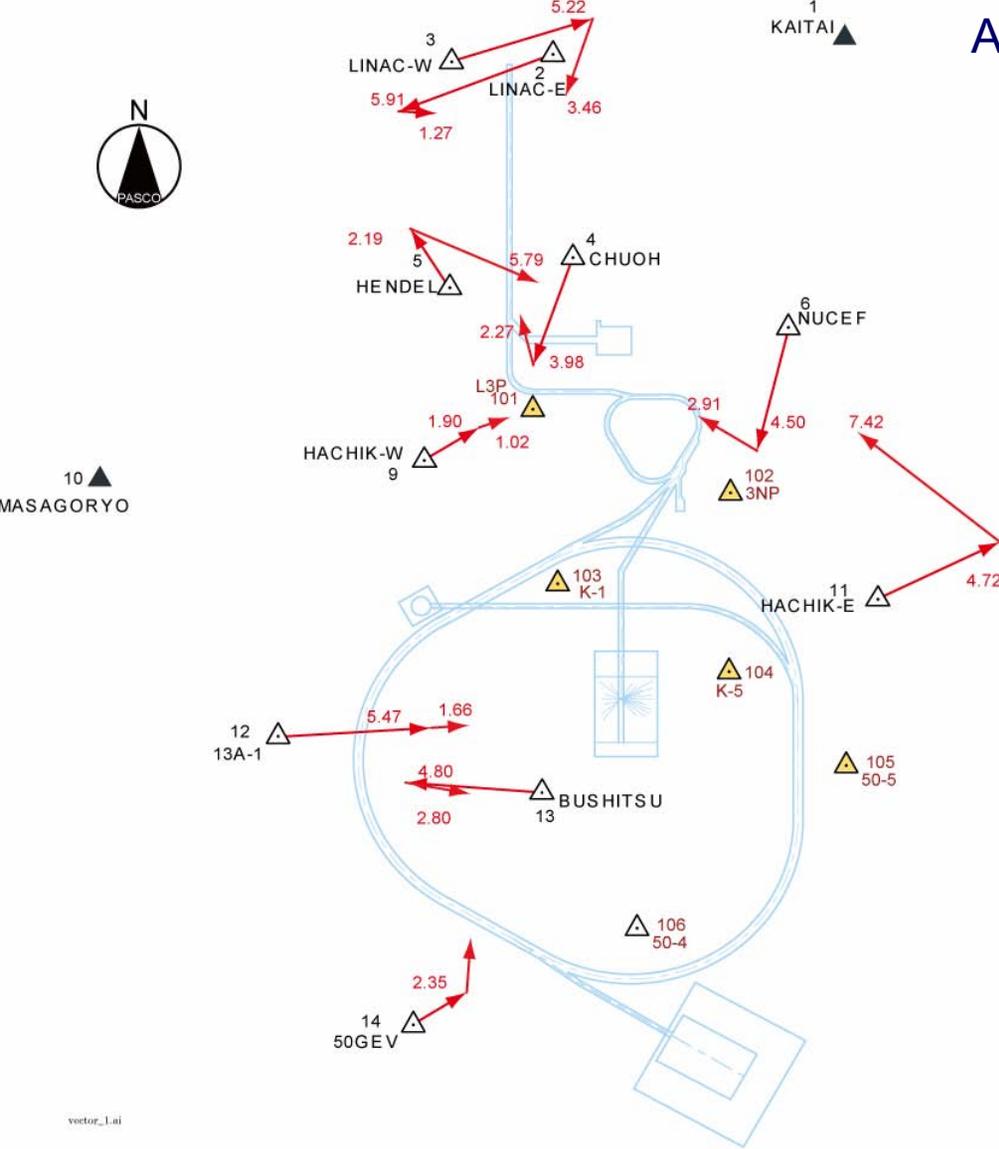


It's difficult to countermeasure against uneven settlement.



J-PARC is the large accelerator facility. Therefore, the surveying in the TOKAI campus is considered the curvature of the earth.

Accelerator Tunnels are Constructed by Open Cut Method



Both Monument toward into the Trench



The Foundation was moved because of change in the load of soil and pile working under constructing.

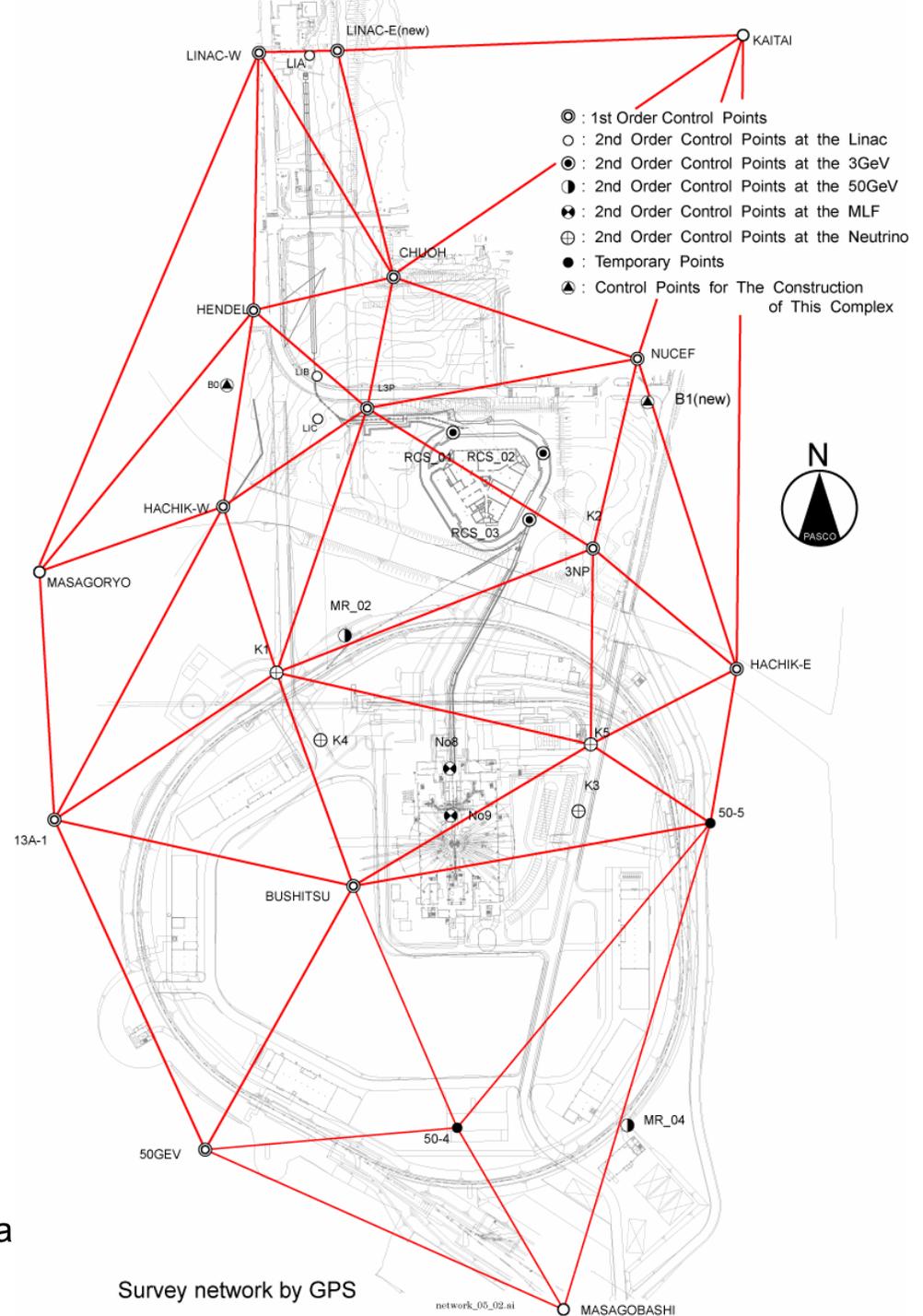
Horizontal displacements of survey monuments from February, 2003 to February, 2005

- ▲ : SURVEY MONUMENTS
Linking with KAMIOKANDE by GPS
- △ : SURVEY MONUMENTS by

Surface Network by GPS

Trilateration by GPS

Sights between monuments could not be surveyed each other by woods because of under construction.

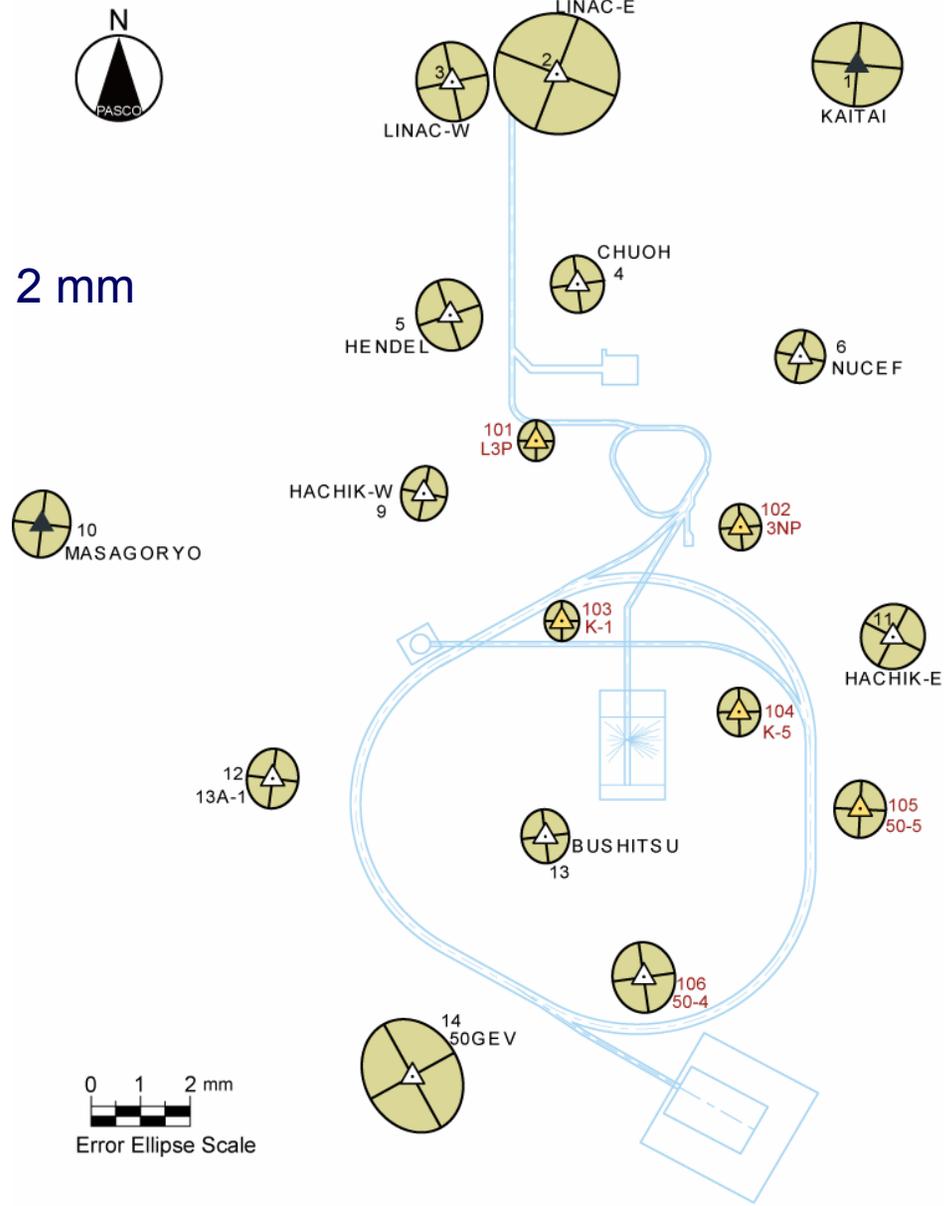


K. Mishima

Error Ellipse



Most Error Ellipses are within 2 mm



- ▲ : Survey Monuments
Linking with
Super-KAMIOKANDE by GPS
- △ : Survey Monuments by GPS

K.

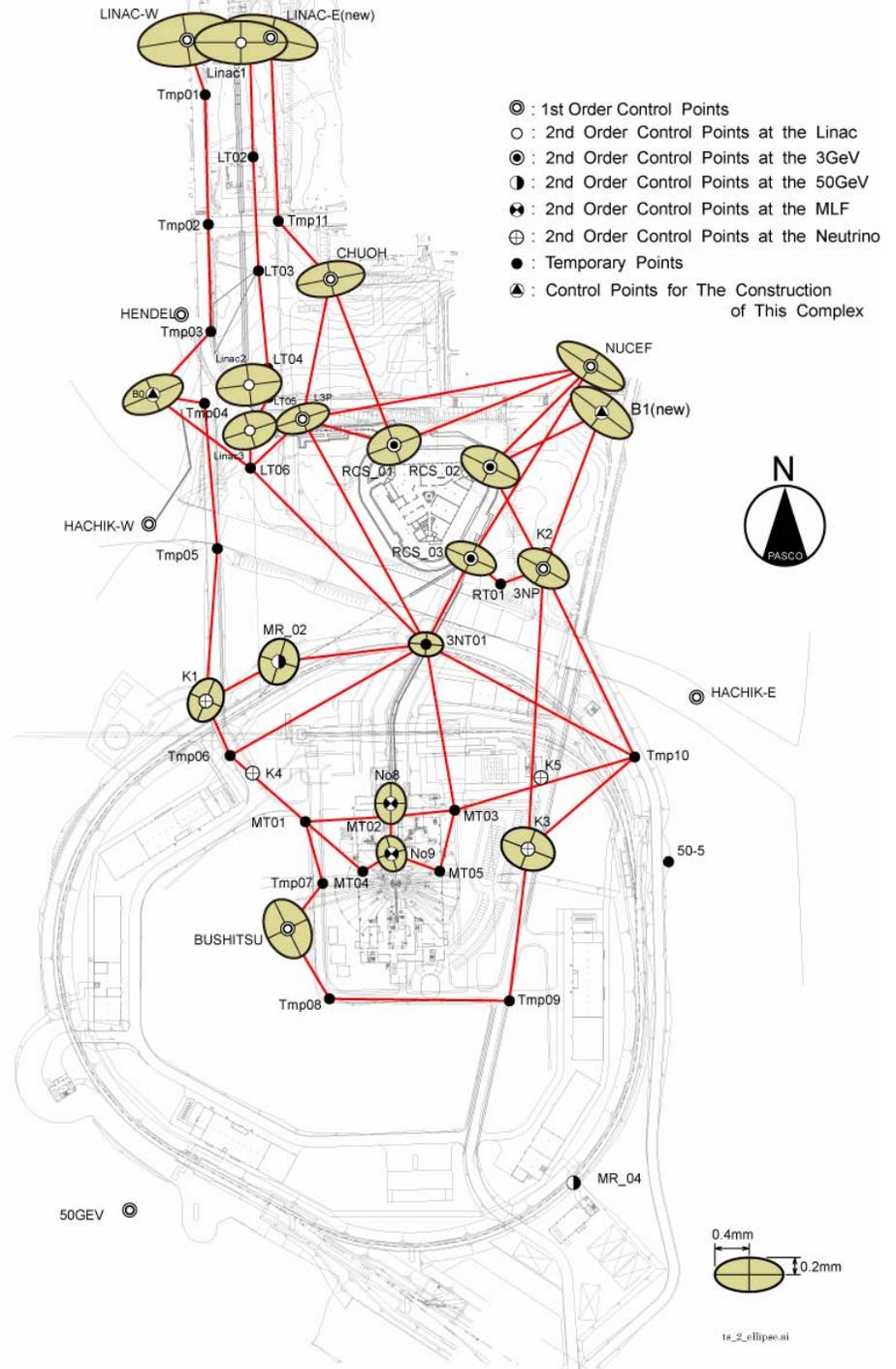


Surface Network & Error Ellipse

Most Error Ellipses are
within 0.2 mm

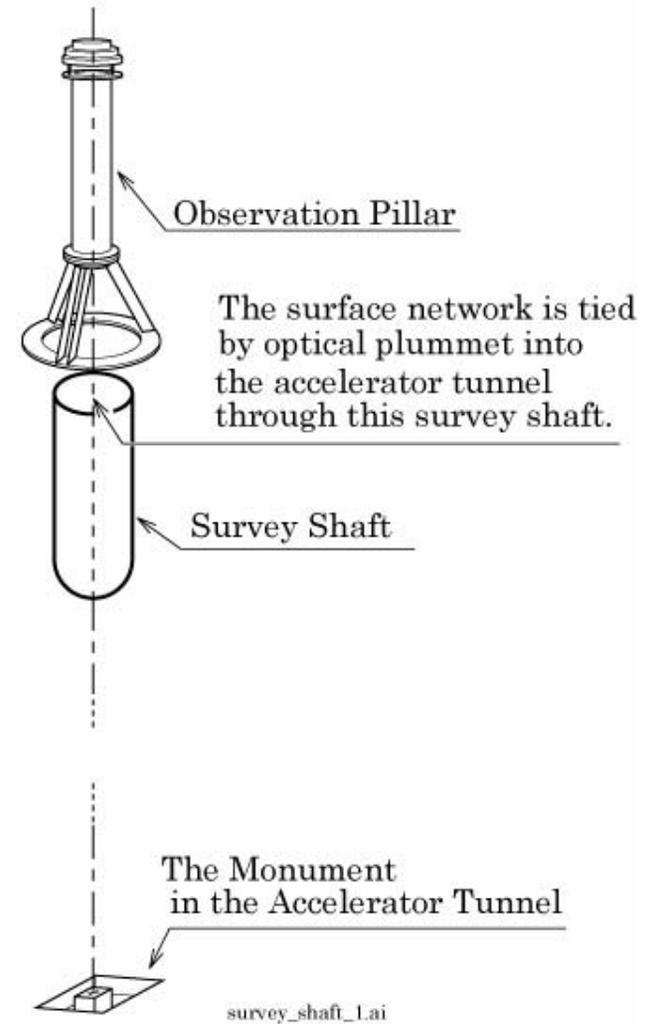
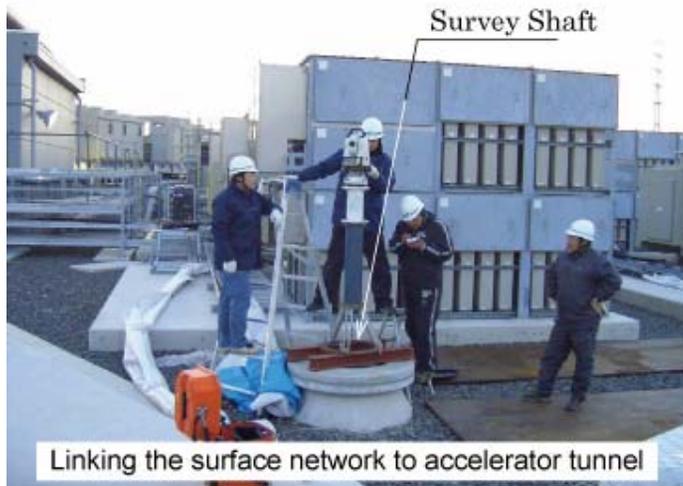
The visibility for the surveying
has extended.
Then the survey method
was changed from GPS to TS.

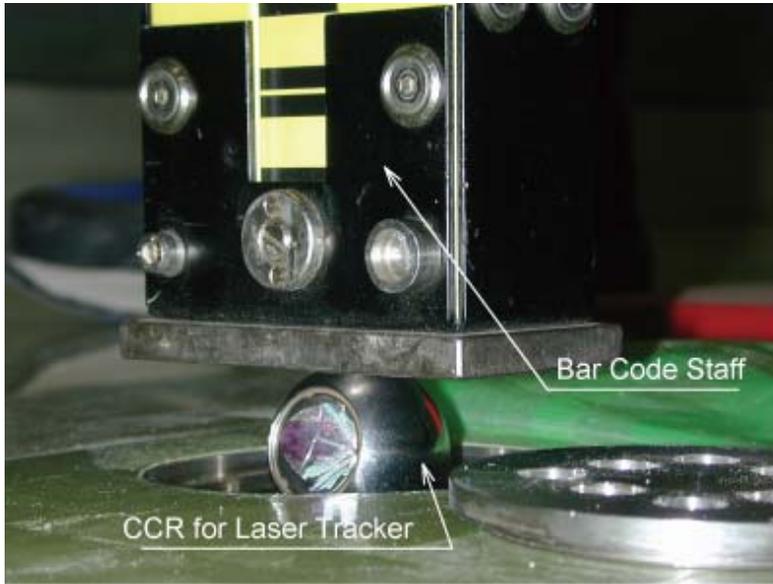
These monuments will be stabilized
to become the end of
tunneling and building construction.

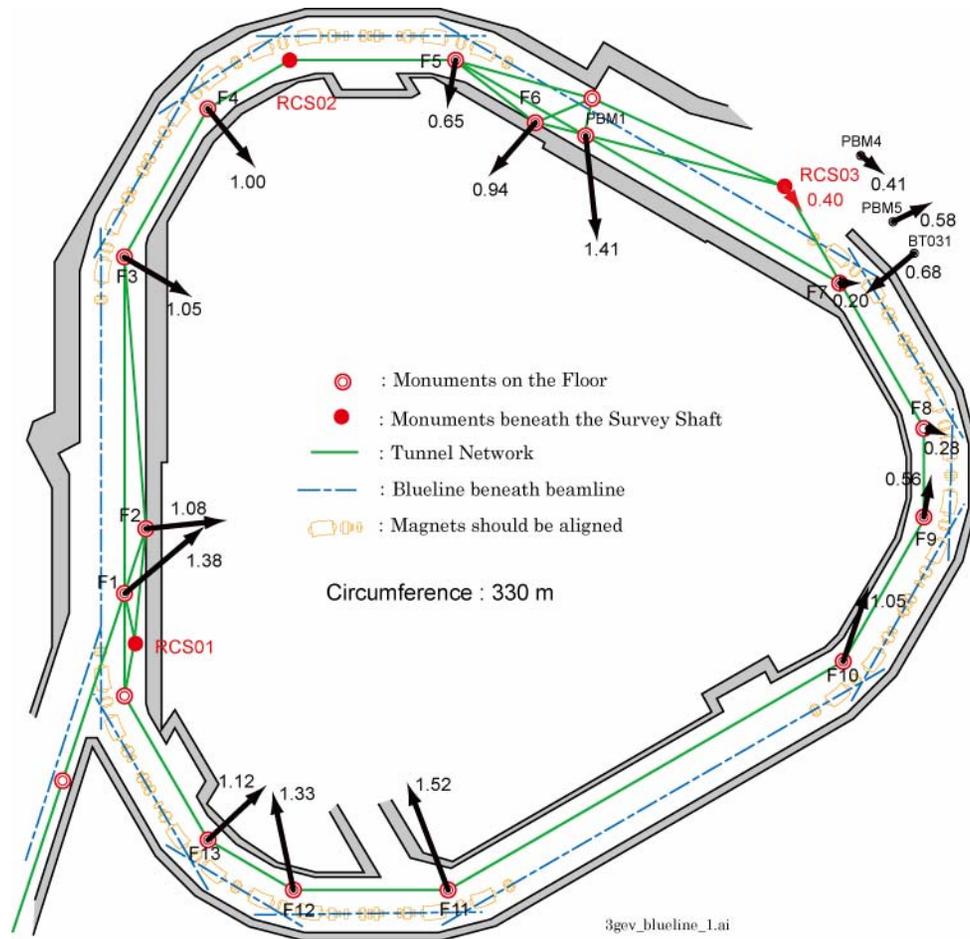


K. Mishin

Surface Network had been tied to some accelerator tunnels through survey shafts







Status of Alignment in J-PARC

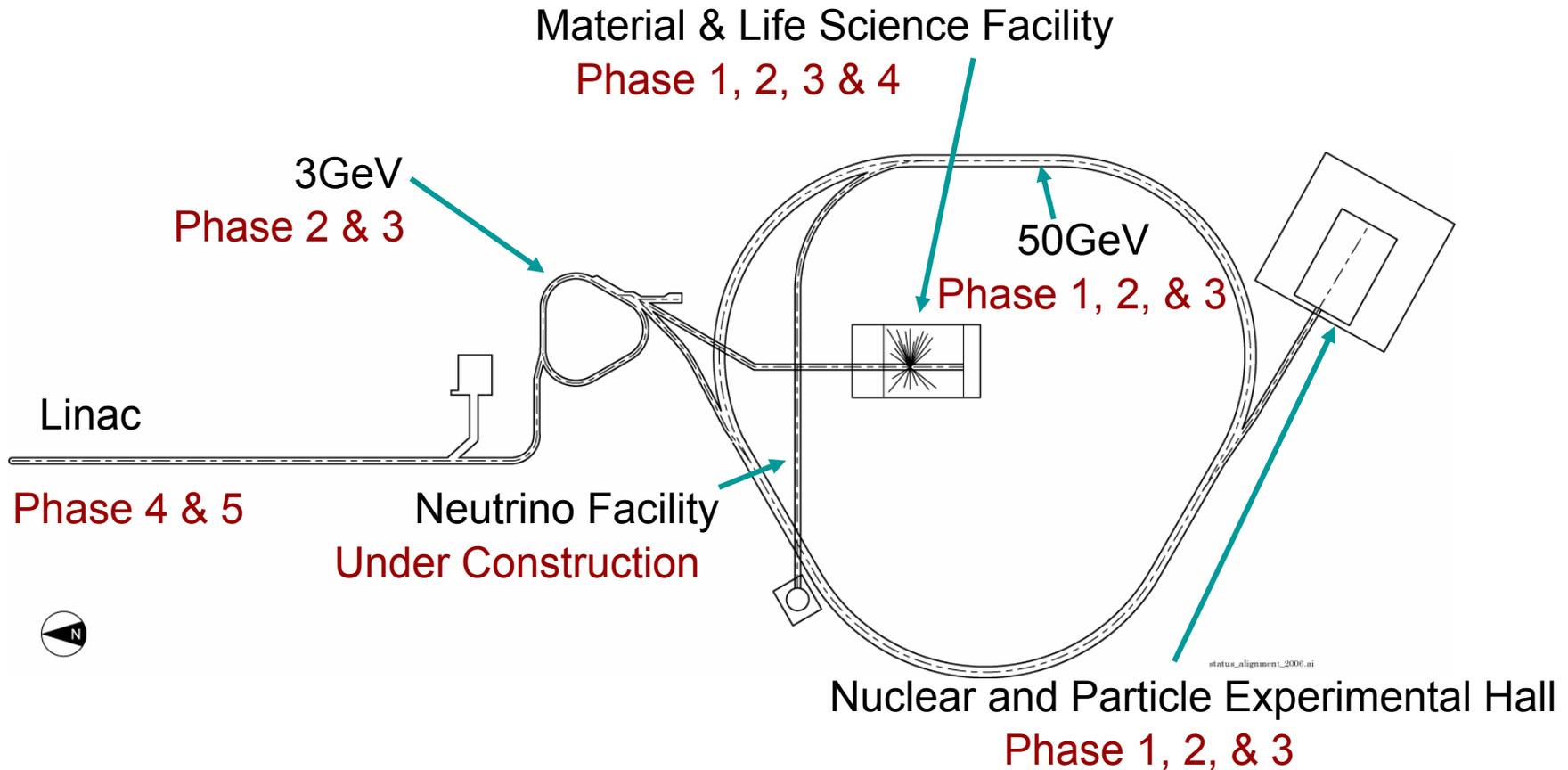
Phase 1 : Blue line Survey on accelerator Floor

Phase 2 : Installing of Components in Accelerator Tunnels

Phase 3 : Pre-alignment of Components

Phase 4 : Fine alignment of Components

Phase 5 : Smoothing



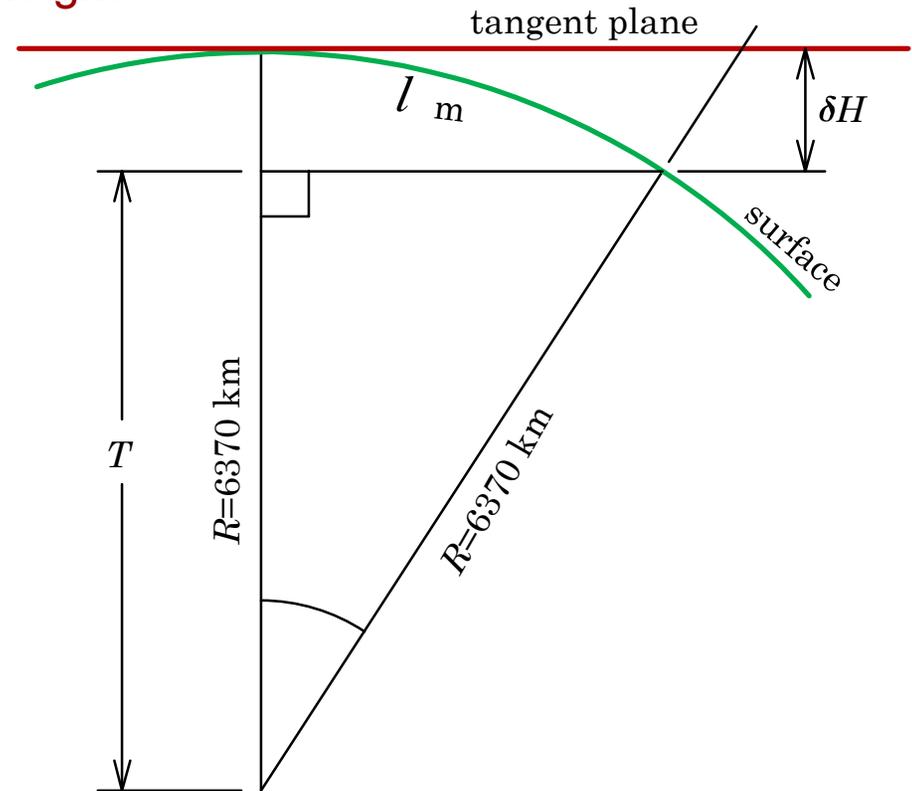
The Effect of Curvature of the Earth for the Beam Height

- It is general that height of these components of accelerator is aligned along a horizontal plane.
- However, this straight line is parallel straight line to curvature of the earth.
- This line is not straight line for the beam.

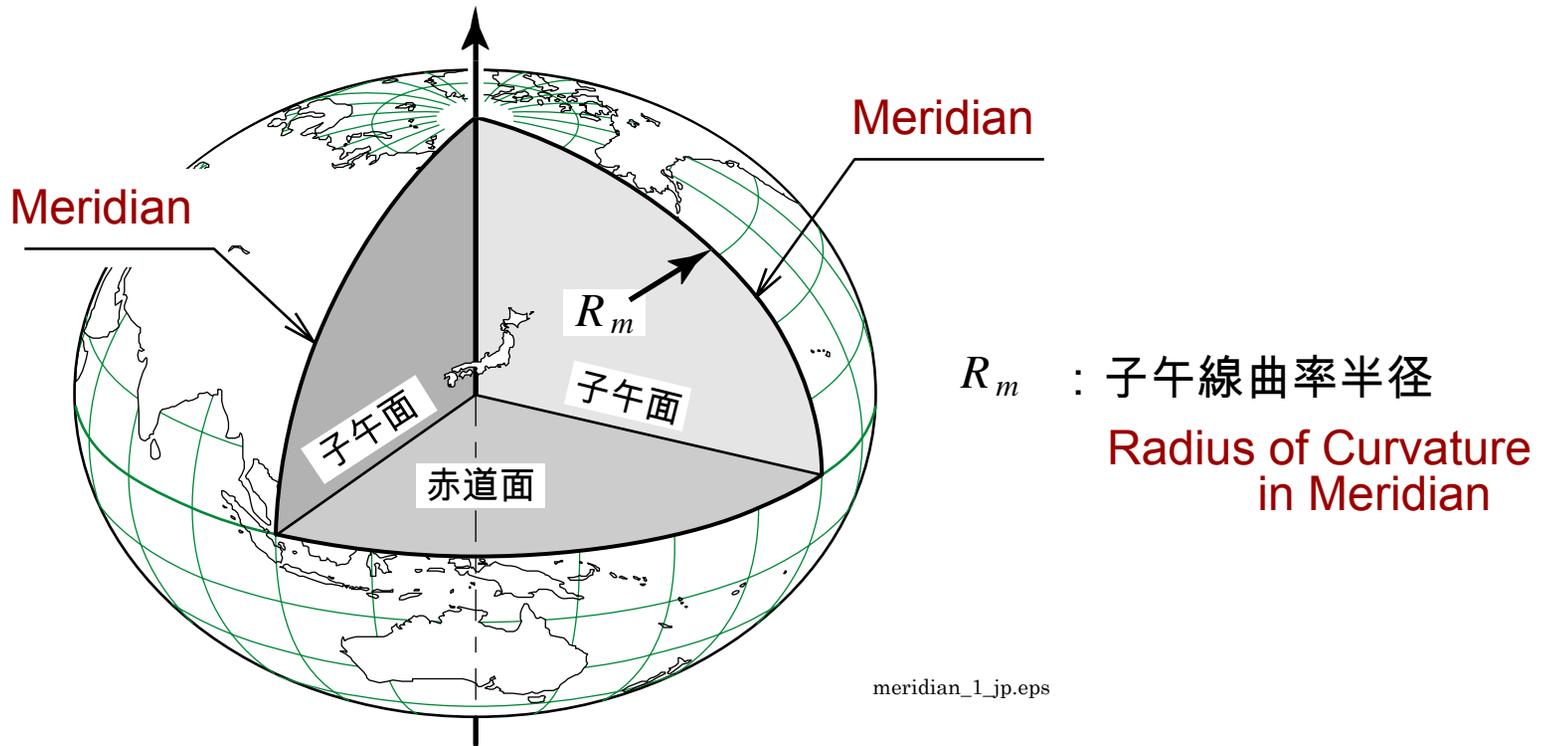
The Effects of curvature for Height

Effects of curvature
for height

l [m]	δH [mm]

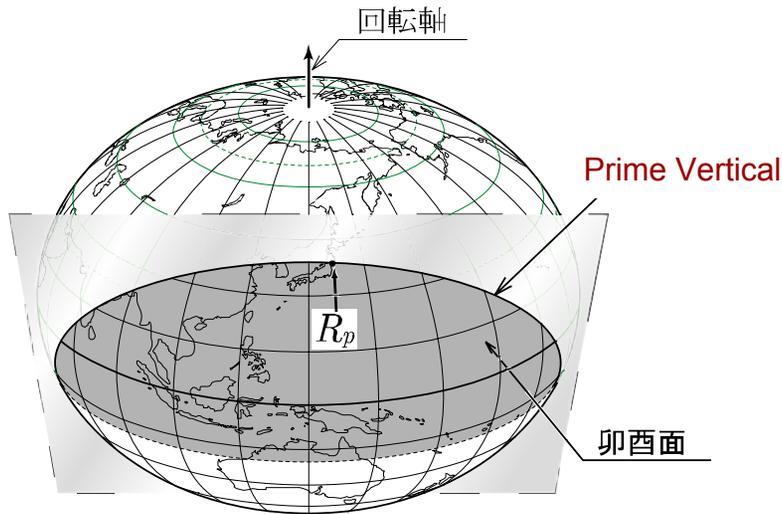


The curvature of the earth affects for the Beam height.
Therefore, the curvature of the earth must be considered
when components of the accelerator are aligned.



The radius of curvatures are Three types.

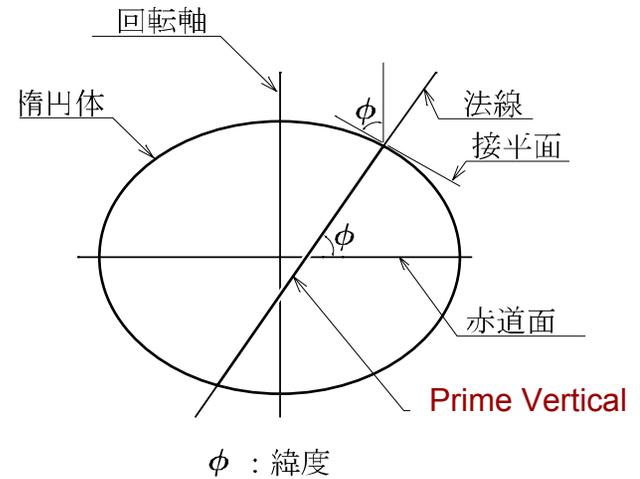
1. Radius of Curvature in Meridian
2. Radius of Curvature in Prime Vertical
3. Radius of Curvature in Vertical Cut



R_p : 卯酉線曲率半径

(a) 卯酉面と曲率半径

prime_vertical_1.jp.eps

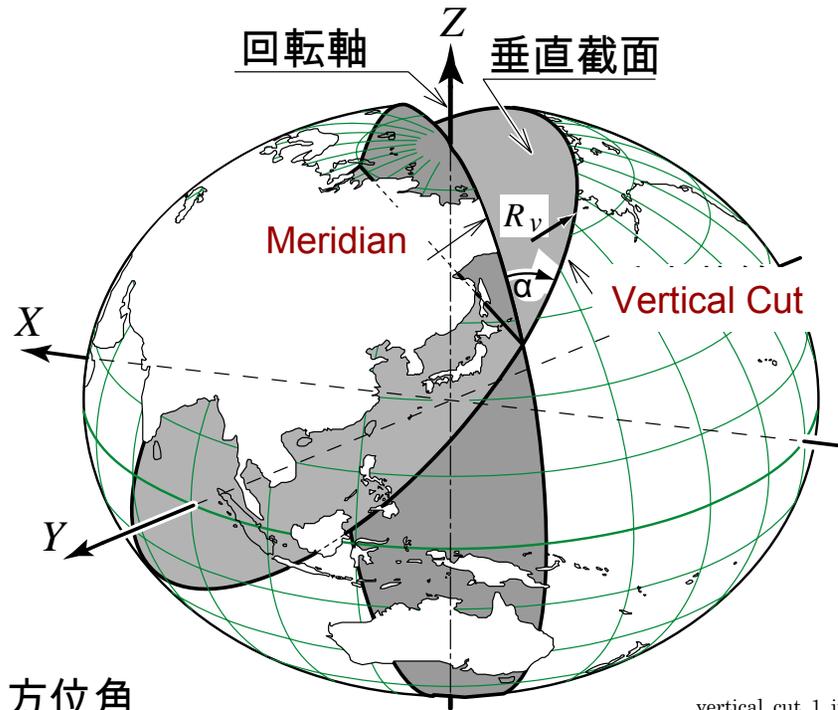


(b) 卯酉面を横から見る

Radius of Curvature in Prime Vertical

The radius of curvatures are Three types.

1. Radius of Curvature in Meridian
2. Radius of Curvature in Prime Vertical
3. Radius of Curvature in Vertical Cut



α : 方位角

R_v : Radius of Curvature in Vertical Cut

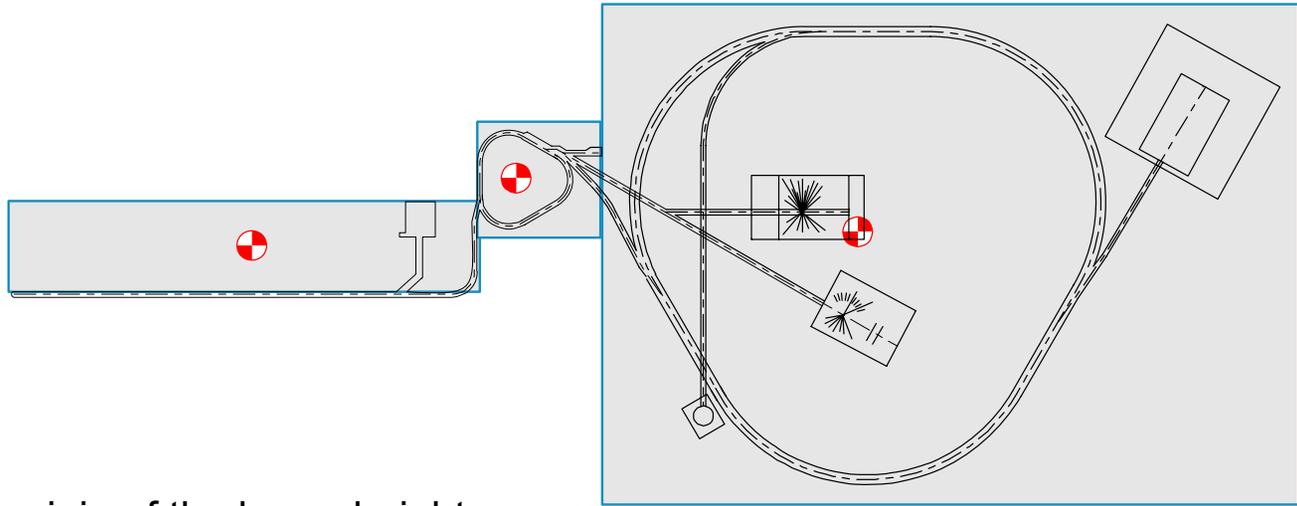
vertical_cut_1_jp.eps

The radius of curvatures are Three types.

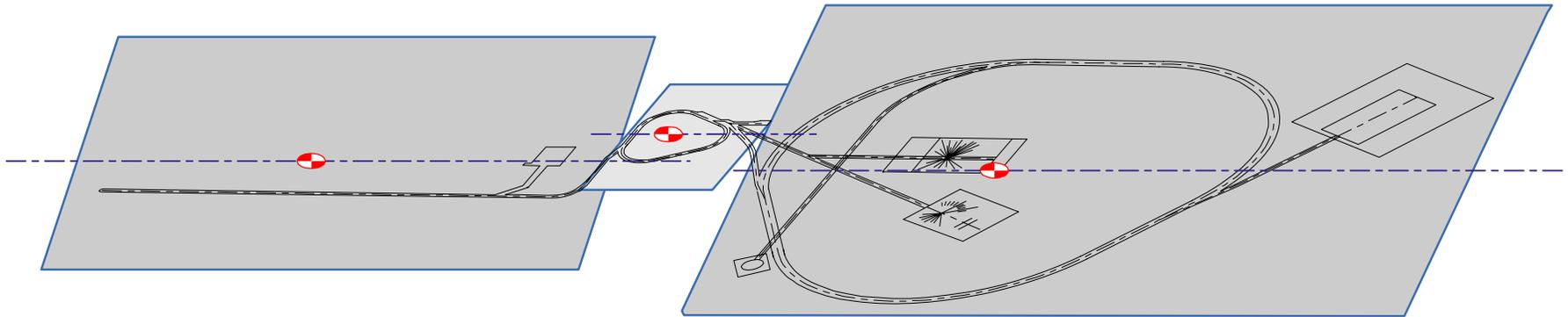
1. Radius of Curvature in Meridian
2. Radius of Curvature in Prime Vertical
3. Radius of Curvature in Vertical Cut

- These Radius of Curvatures are different according to latitude and longitude.

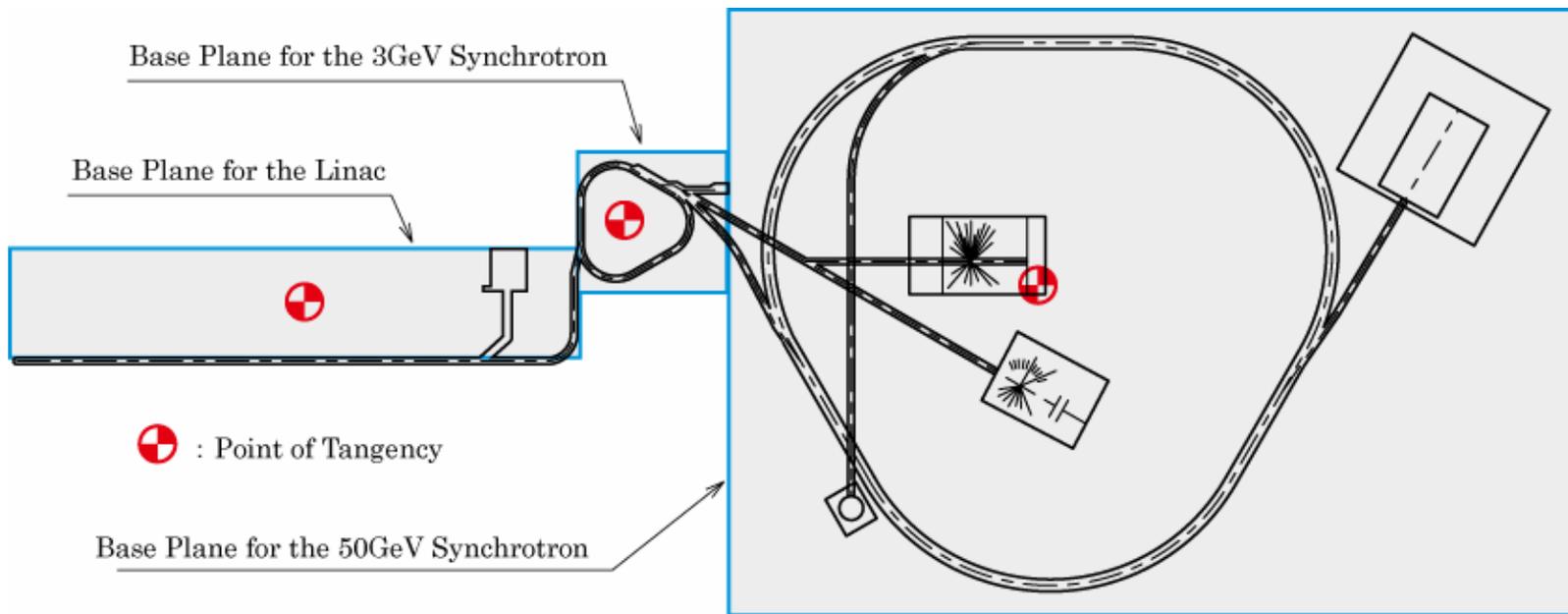
Therefore, it is necessary to set the tangential plane by the latitude and the longitude.



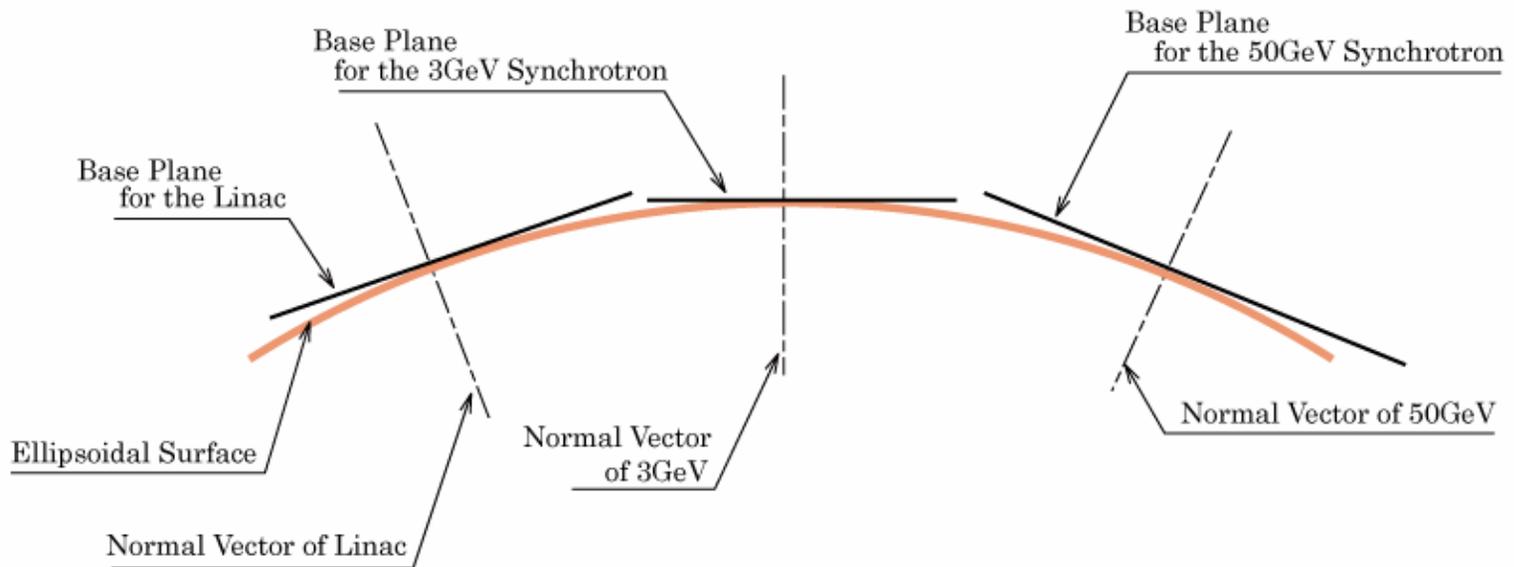
⊕ : origin of the beam height

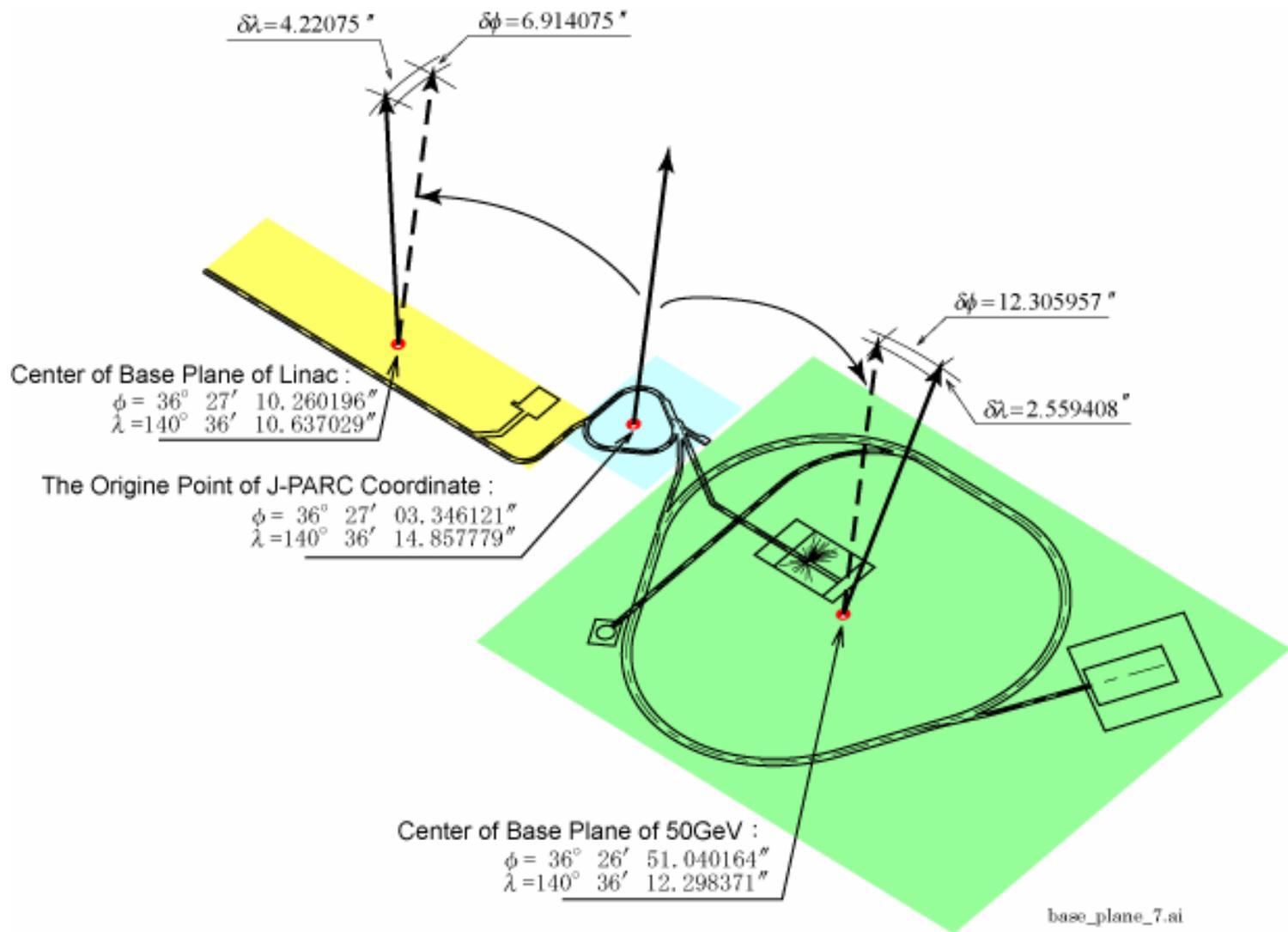


Base plane are set to 3 major accelerators

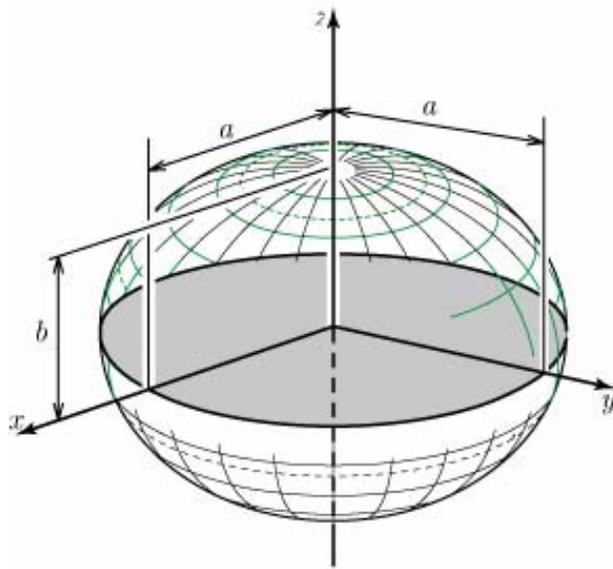


base_plane_3.ai

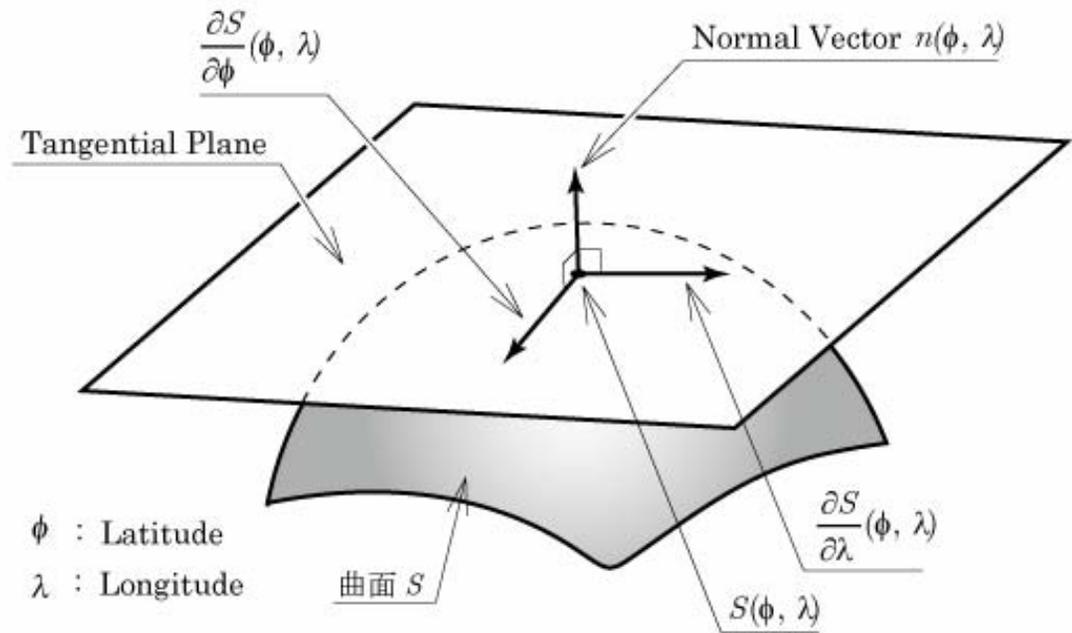




Relation of Each Base Plane



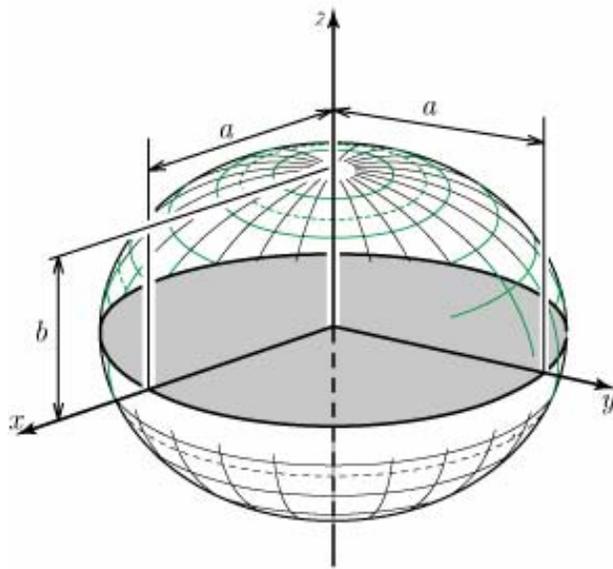
base_plane_5.ai



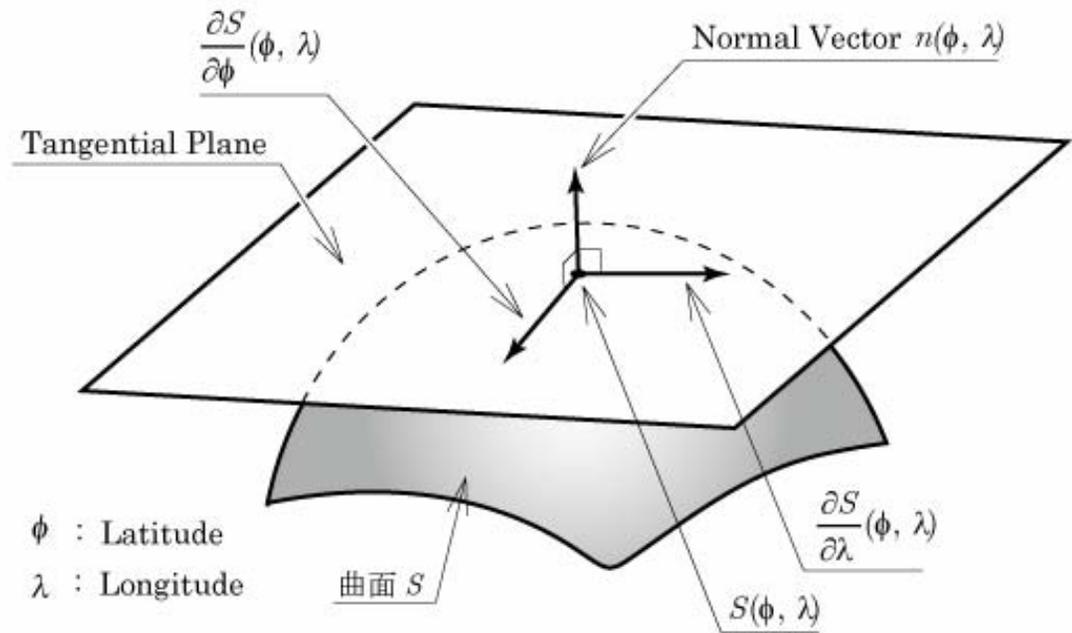
ϕ : Latitude
 λ : Longitude

$$S(\phi, \lambda) : \begin{cases} x = Q \cos \phi \cos \lambda \\ y = Q \cos \phi \sin \lambda \\ z = \frac{b^2}{a^2} Q \sin \phi \end{cases}$$

The position on the earth can be described as this equation in geocentric 3D coordinate by latitude ϕ , longitude λ and radius of curvature in prime vertical Q on the ellipsoid GRS80.



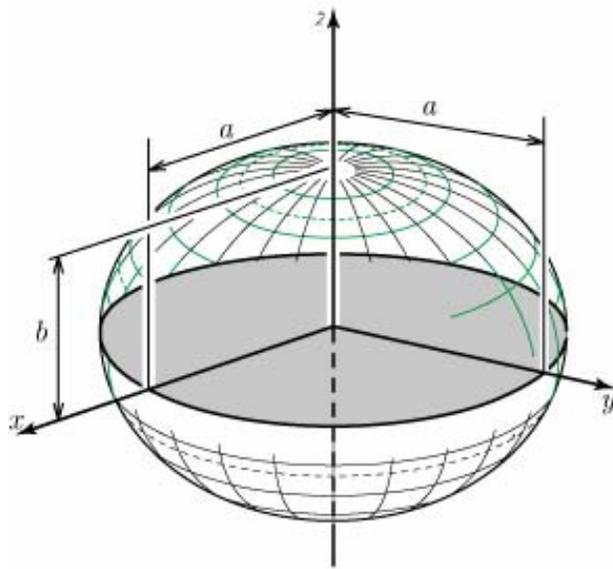
base_plane_5.ai



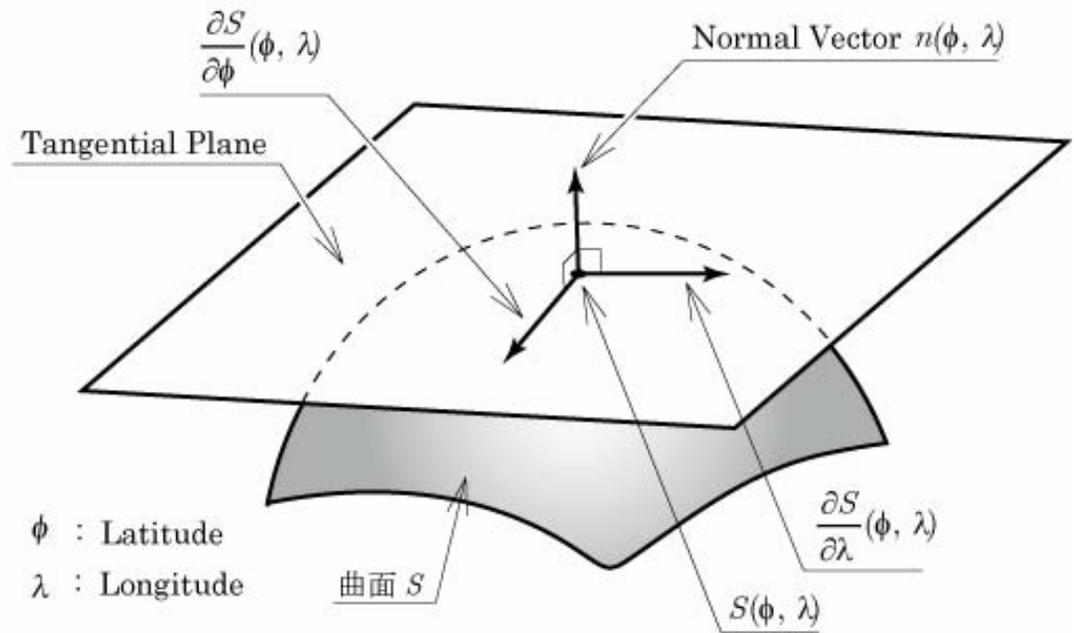
The derivative of the previous equation with latitude ϕ and longitude λ gives their tangent line.

$$\frac{\partial S}{\partial \phi} = \left(\frac{\partial x}{\partial \phi}, \frac{\partial y}{\partial \phi}, \frac{\partial z}{\partial \phi} \right) = \left(-Q \sin \phi \cos \lambda, -Q \sin \phi \sin \lambda, \frac{b^2}{a^2} Q \cos \phi \right)$$

$$\frac{\partial S}{\partial \lambda} = \left(\frac{\partial x}{\partial \lambda}, \frac{\partial y}{\partial \lambda}, \frac{\partial z}{\partial \lambda} \right) = \left(-Q \cos \phi \sin \lambda, Q \cos \phi \cos \lambda, 0 \right)$$



base_plane_5.ai



Then the normal vector is described as following equation

$$n(\phi, \lambda) = \frac{\frac{\partial S}{\partial \lambda} \times \frac{\partial S}{\partial \phi}}{\left\| \frac{\partial S}{\partial \lambda} \times \frac{\partial S}{\partial \phi} \right\|} = \frac{\left(\frac{b^2}{a^2} \cos \phi \cos \lambda, \quad \frac{b^2}{a^2} \cos \phi \sin \lambda, \quad \sin \phi \right)}{\sqrt{\left(\frac{b^2}{a^2} \right)^2 \cos^2 \phi + \sin^2 \phi}}$$

The normal vector is substituted with $n_0(\phi, \lambda) = (\alpha_0, \beta_0, \gamma_0)$

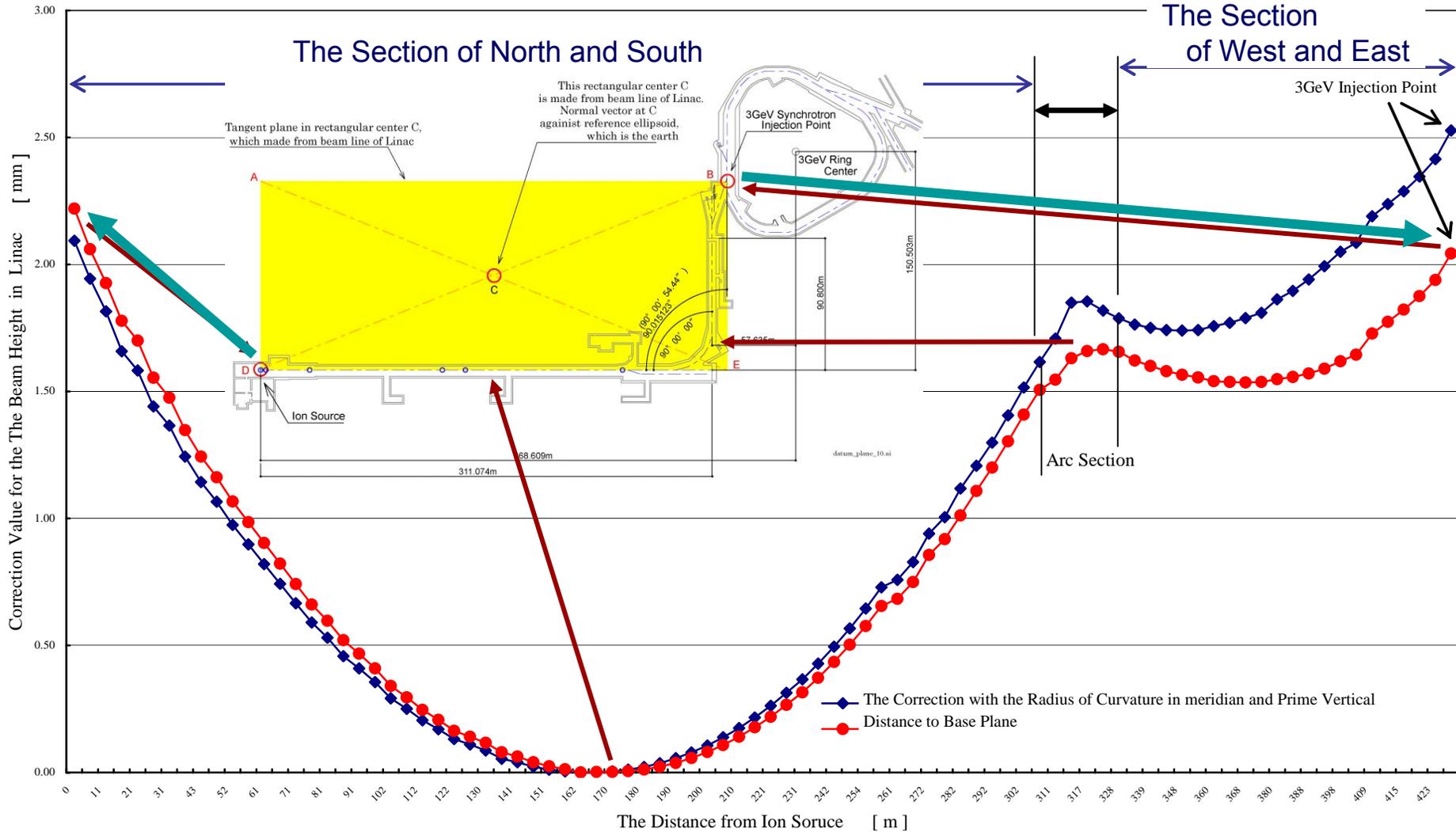
The equation of the base plane which contains
the point on the surface of the earth $P_0(x_0, y_0, z_0)$ is

$$\alpha_0(x - x_0) + \beta_0(y - y_0) + \gamma_0(z - z_0) = 0 \quad .$$

Coordinates of fiducial points on components
are calculated by its latitude and its longitude.

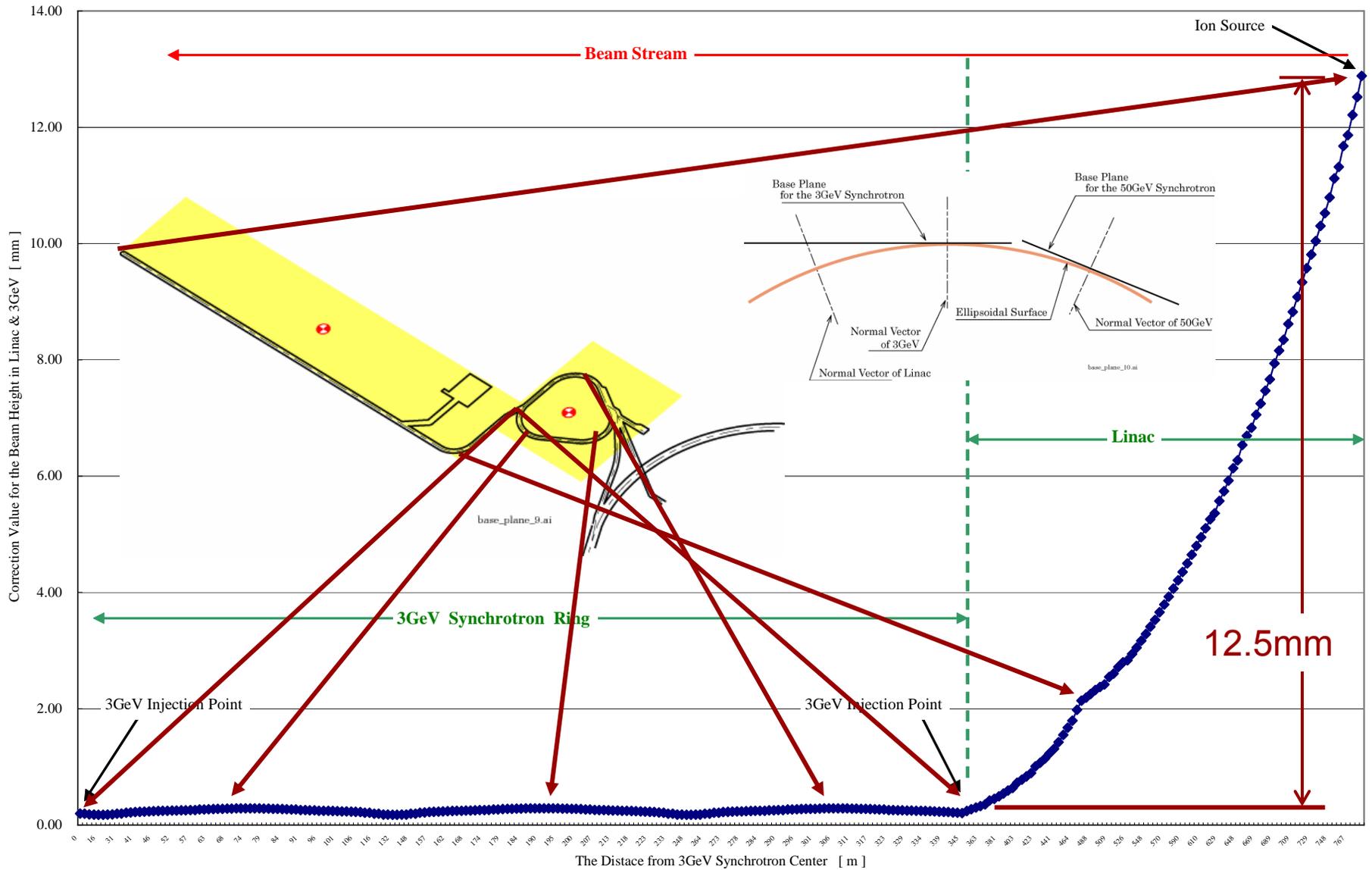
The correction value for the beam height is
the distance from these coordinates to this base plane.

The Ion Source and Injection Point at 3GeV Ring Should be equal Distances



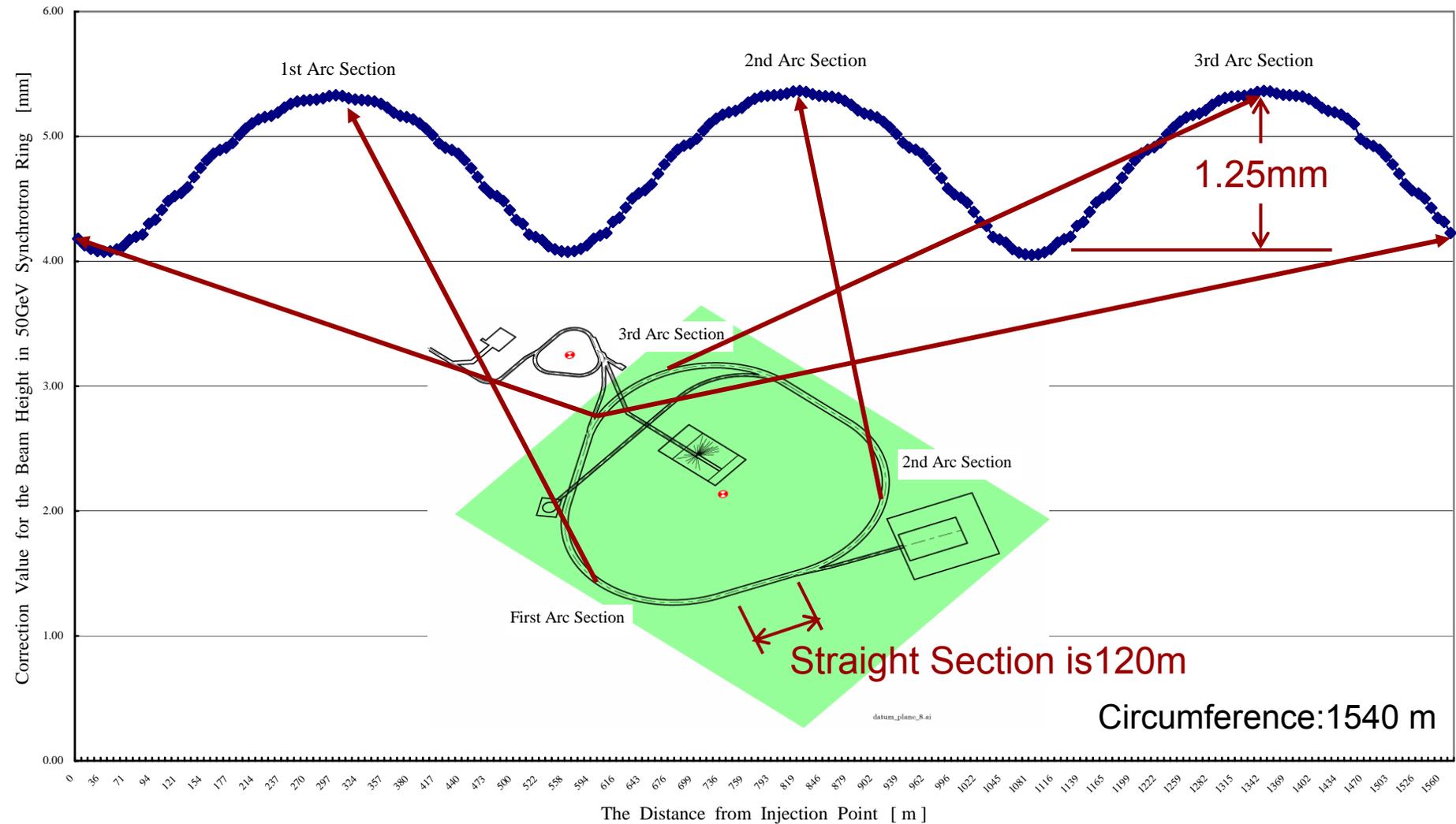
It is right to correct by distances from components to base plane

Distances from Linac & 3GeV Components to Base Plane at 3GeV Ring



It is Right to Have Set 3 Base Planes.

Distance from 50GeV Components to Base Plane of 50GeV Ring



Difference between Min. and Max. of These Distances is 1.25 mm,
Though Circumference is 1540 m

Thus, the method of correcting curvature of the earth to the beam height has been checked out.

But, uneven settlement is bigger than correction value.

Therefore, the way to correct is under discussion.

It will be used to refer for smoothing.

Start to Beam Commissioning :

Linac ; The end of This Year

3GeV ; The year of 2007

50GeV ; The year of 2008

To Be Continued to next IWAA

Thank you