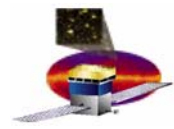


GLAST Large Area Telescope: LAT Project Status

W. Althouse
Stanford Linear Accelerator Center
Stanford University
LAT Instrument Project Manager

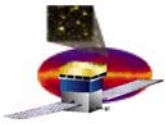
wea@slac.stanford.edu
(650) 926-3249



LAT Project Status

Outline

- Scope
- Organization
- Schedule
- Funding
- Development Status
- Summary



LAT Project Phases

- **LAT Instrument Fabrication Project (through September '05)**
 - **Develop and deliver LAT flight instrument**
 - **Develop and deliver supporting equipment, software**
- **LAT Commissioning Phase (Oct. '05 – Sept. '06)**
 - **Support integration and test of GLAST Observatory**
 - **Support launch**
- **LAT Operations and Data Analysis Phase (October '06 on)**
 - **Support LAT and mission operations**
 - **Process LAT data for monitoring, calibration and science**
 - **Analyze data and publish results**



LAT Fabrication Project at a Glance

- **Cost**

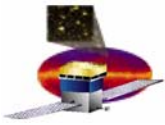
- Total project cost: \$121.7M
- Baseline (5/31/02): \$100.0M budget at completion, \$21.2M contingency
- Cost status (2/28/03): \$42.6M spent, \$102.6M budget at completion
- \$19.1M contingency available (33% of \$58.0M cost-at-risk)

- **Schedule**

- LAT delivery scheduled for 9/22/05
 - Defined by acceptance of flight-ready LAT by GLAST Project Office for integration with spacecraft (triggers DOE CD-4)
- Critical path analysis includes 17 weeks float to ship date

- **Full description of LAT project loaded into Project Management Control System (PMCS)**

- Resource-loaded schedule is built, under configuration control, and being tracked



Highlights of Past Year

- **Reviews**

- DOE review and certification of PMCS July 9-10, 2002
- DOE Baseline (CD-2) and NASA Preliminary Design Review July 30-Aug 2, 2002
- DOE External Independent Review Aug 2, 2002
- Quarterly Reviews Nov. 12, 2002 and Jan 30, 2003
- Subsystem peer reviews in preparation for LAT Critical Design Review (all in 2003):

ACD: Jan 7–8

CAL: Mar 17–18

DAQ: Mar 19–20

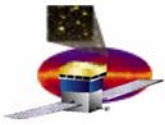
TKR: Mar 24–25

Mech: Mar 26–27

I&T: Mar 28

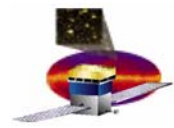
- **LAT development**

- Design and fabrication planning documentation near completion
- Engineering models built and tested; some tests continuing
- Long-lead parts ordered and long-lead fabrication initiated

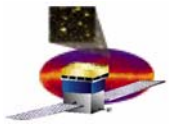


Plans for Coming Year

- **DOE CD-3 and NASA Critical Design Review
May 12-17, 2003**
- **Fabrication of flight subsystems underway, first units completed**
- **Preparations for LAT integration completed**

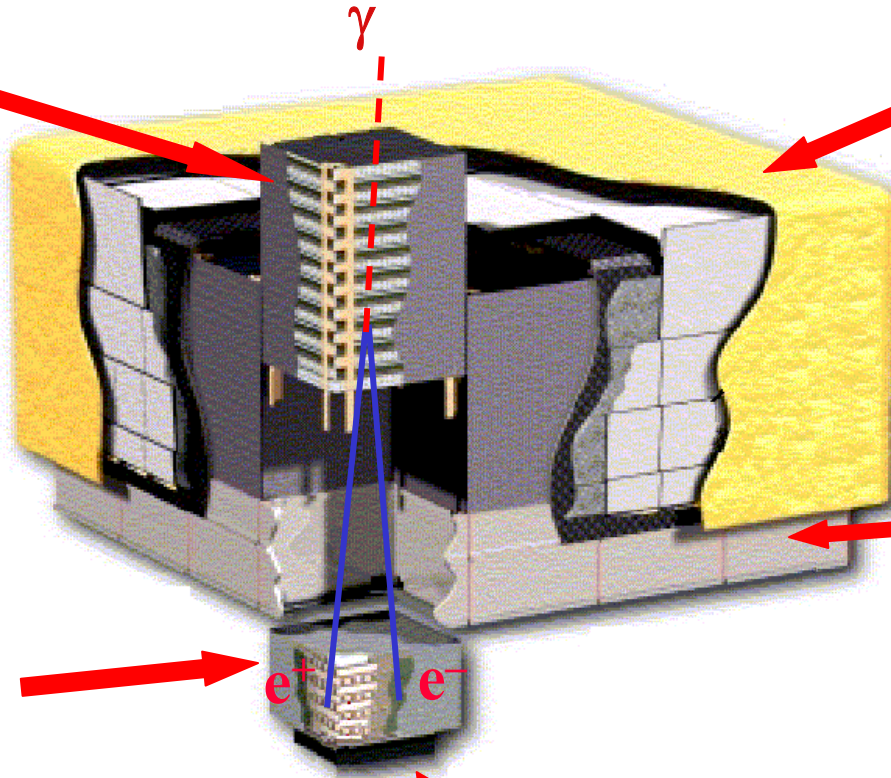
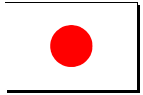
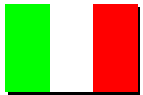


Organization

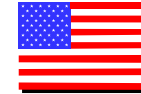


LAT Hardware Subsystems

Si Tracker



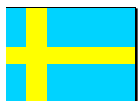
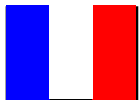
ACD



Grid (& Thermal Radiators)

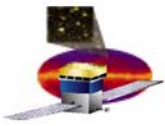


CsI Calorimeter



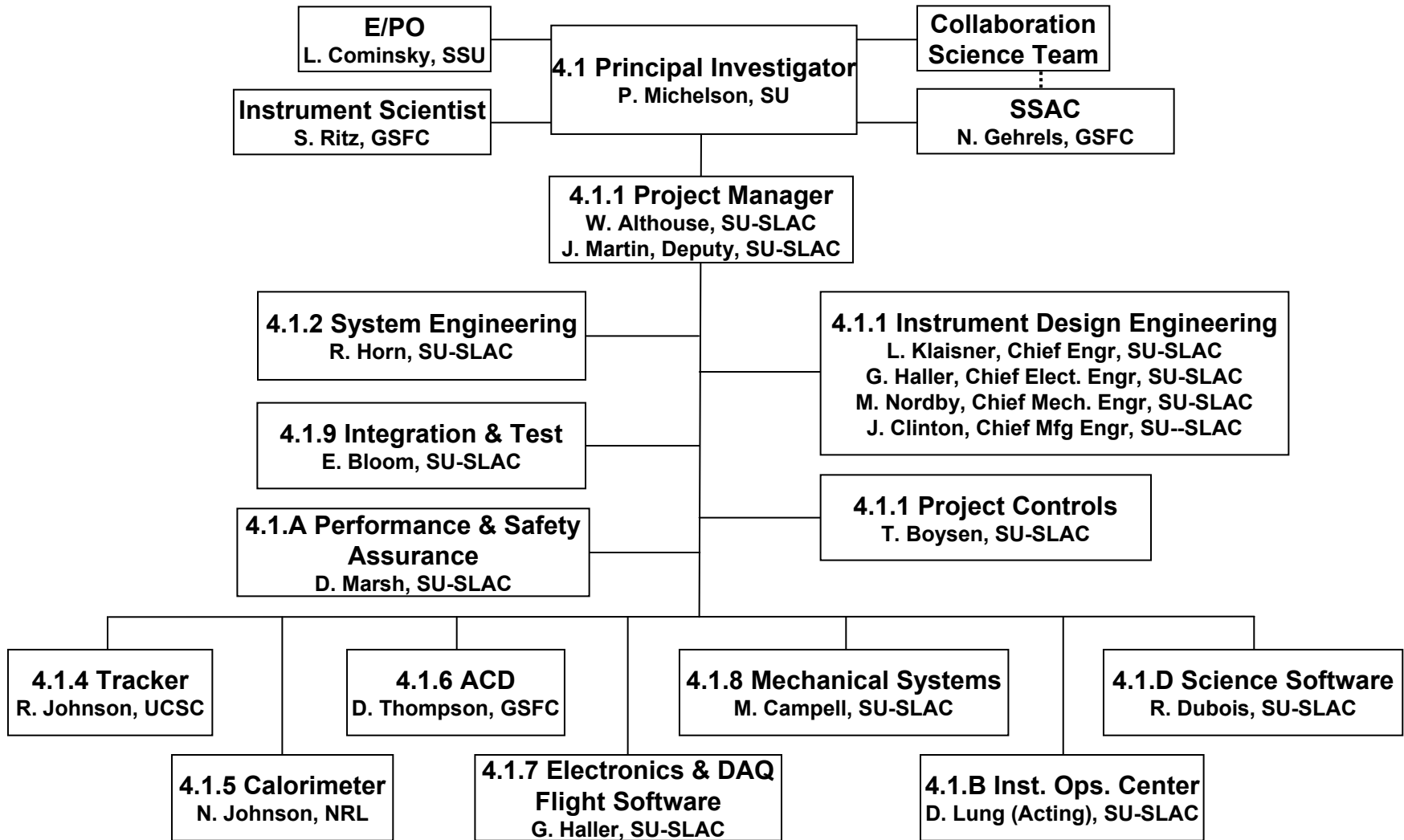
Electronics, Data Acquisition & Flight Software

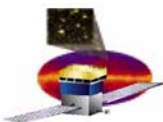




GLAST LAT Organization

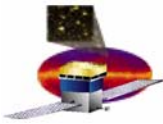
SU/SLAC Oversight: PI reports to SLAC Director & Stanford Vice Provost for Research





Work Breakdown Structure

WBS ELEMENT		SUBSYSTEM MANAGEMENT	CONTRIBUTING INSTITUTIONS
4.1	LAT Fabrication Project	P. Michelson, P.I.	SU
4.1.1	Management	W. Althouse, Proj. Mgr. J. Martin, Deputy Proj. Mgr.	GSFC/LHEA, SU-SLAC
4.1.2	System Engineering	R. Horn, S.E. Mgr.	SU-SLAC
4.1.3	(reserved)		
4.1.4	Tracker	R. Johnson, Mgr. R. Bellazzini, INFN Proj. Mgr.	INFN, JGC, SU-SLAC, UCSC
4.1.5	Calorimeter	N. Johnson, Mgr. D. Beverede, CEA Proj. Mgr. H. Videau, IN2P3 Proj. Mgr.	CEA/DAPNIA, IN2P3, NRL, SGC, SU-SLAC
4.1.6	AntiCoincidence Detector	D. Thompson, Mgr.	GSFC/LHEA, WUSTL
4.1.7	Electronics, Data Acquisition & Flight Software	G. Haller, Mgr.	NRL, SU-SLAC
4.1.8	Mechanical Systems	M. Campell, Mgr.	SU-SLAC
4.1.9	Instrument Integration & Test	E. Bloom, Mgr.	All
4.1.A	Performance & Safety Assurance	D. Marsh, Mgr.	All
4.1.B	Instrument Operations Center	D. Lung, Mgr. (Acting)	SU-SLAC
4.1.C	Education & Public Outreach	L. Cominsky, Mgr.	SSU
4.1.D	Science Analysis Software	R. Dubois, Mgr.	All



LAT Collaboration Organizations

United States

- California State University at Sonoma (SSU)
- University of California at Santa Cruz - Santa Cruz Institute of Particle Physics (UCSC/SCIPP)
- Goddard Space Flight Center – Laboratory for High Energy Astrophysics (NASA/GSFC/LHEA)
- Naval Research Laboratory (NRL)
- Stanford University – Hanson Experimental Physics Laboratory (SU-HEPL)
- Stanford University - Stanford Linear Accelerator Center (SU-SLAC)
- Texas A&M University – Kingsville (TAMUK)
- University of Washington (UW)
- Washington University, St. Louis (WUSTL)

France

- Centre National de la Recherche Scientifique / Institut National de Physique Nucléaire et de Physique des Particules (CNRS/IN2P3)
- Commissariat à l'Energie Atomique / Direction des Sciences de la Matière/ Département d'Astrophysique, de physique des Particules, de physique Nucléaire et de l'Instrumentation Associée (CEA/DSM/DAPNIA)

Italy

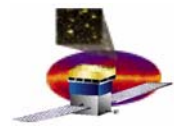
- Agenzia Spaziale Italiana (ASI)
- Istituto di Astrofisica Spaziale (IASF, CNR)
- Istituto Nazionale di Fisica Nucleare (INFN)

Japan GLAST Collaboration (JGC)

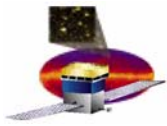
- Hiroshima University
- Institute for Space and Astronautical Science (ISAS)
- RIKEN

Swedish GLAST Consortium (SGC)

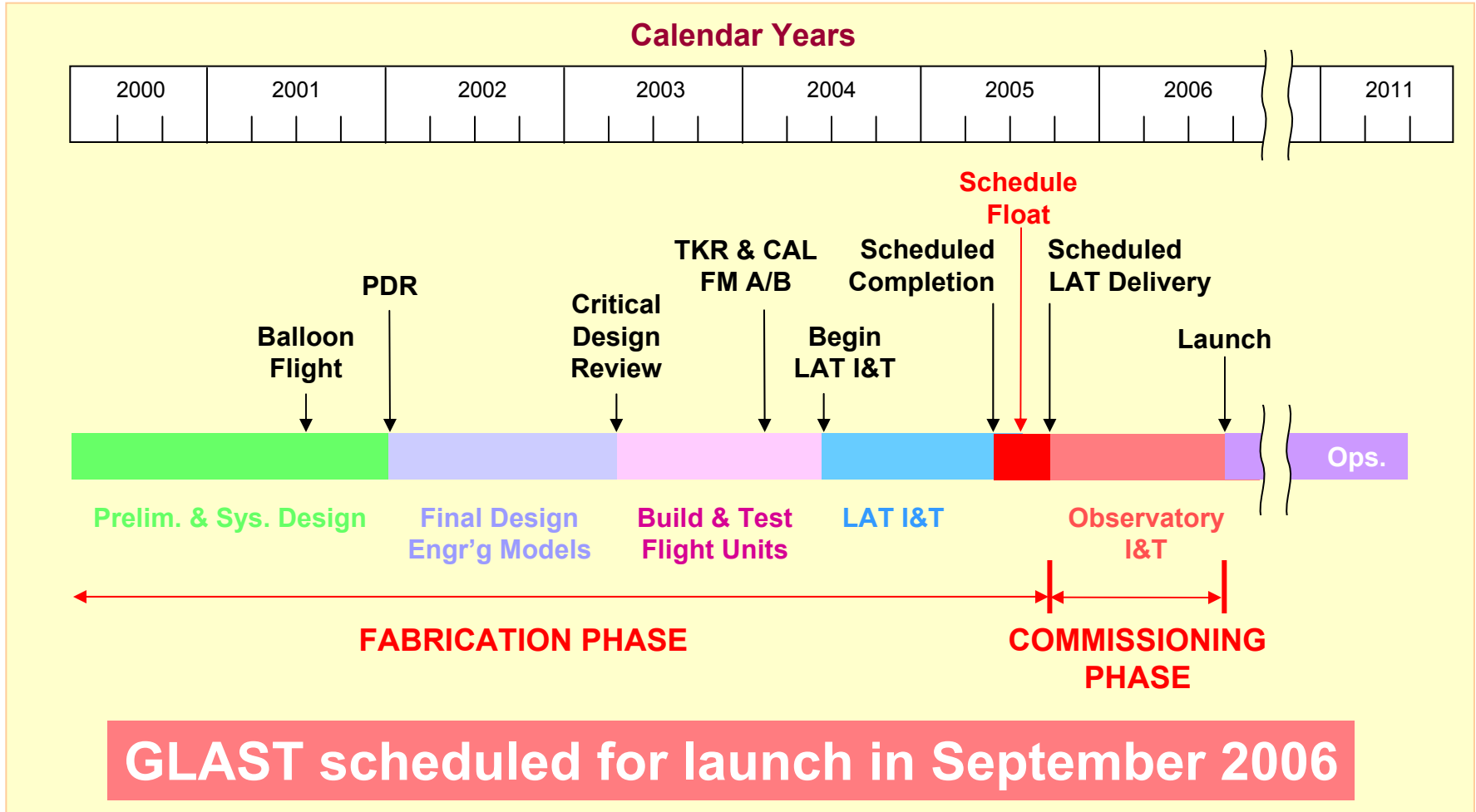
- Royal Institute of Technology (KTH)
- Stockholm University

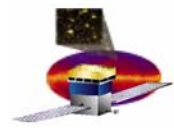


Schedule

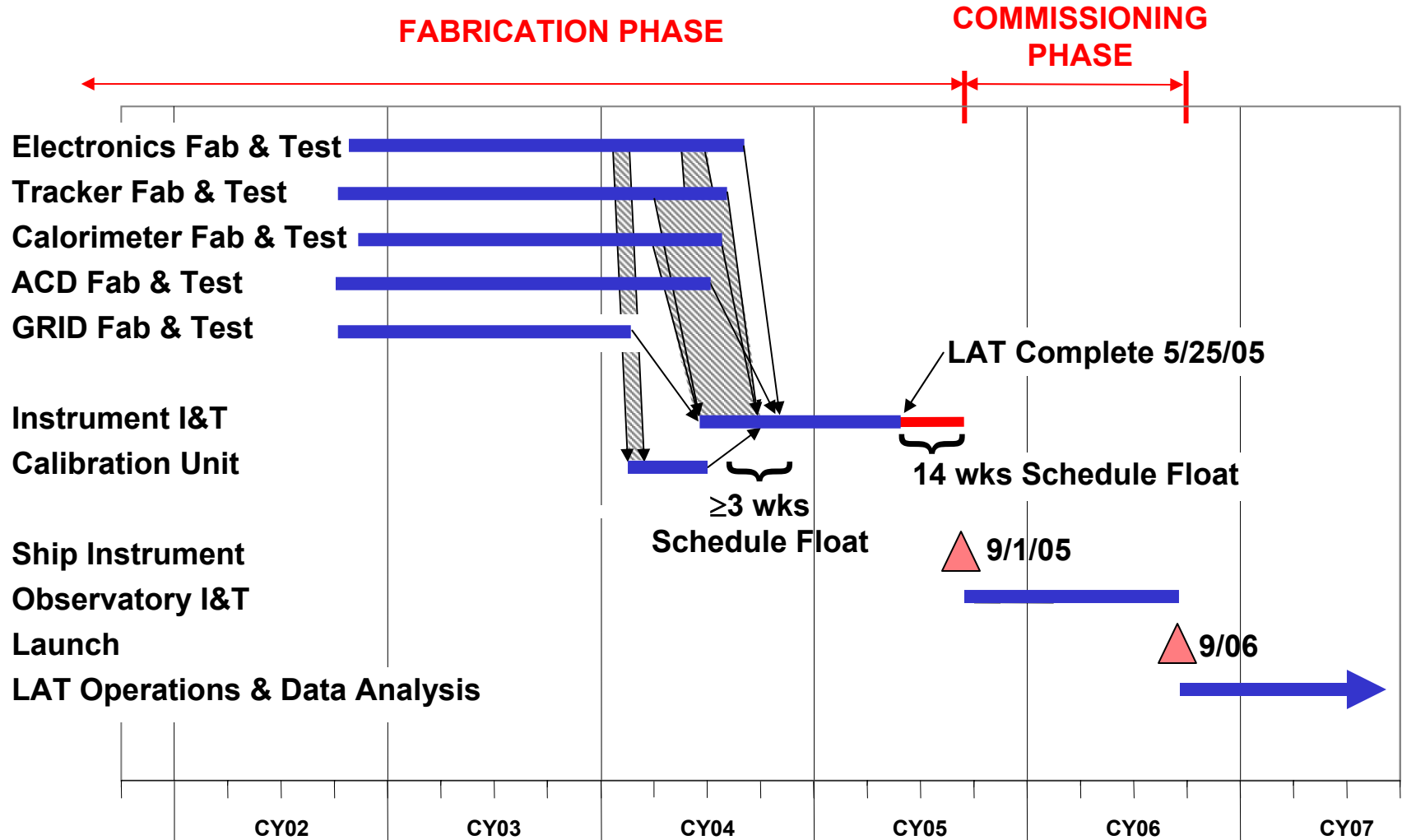


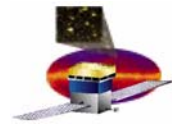
Schedule Overview





Summary Schedule





Key Level 3 Milestones

Activity Description	FY04									FY05		
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
4.1.4 Tracker												
Tracker Modules A & B RFI (for Calibration)	▲	△	▽									
Tracker Modules 1 & 2 RFI (for Calibration)			▲	△	▽							
Flight Tracker Tower 3, 4 RFI				▲	△							
Flight Tracker Tower 5, 6 RFI					▲	△				▽		
Flight Tracker Tower 7, 8 RFI						▲	△			▽		
Flight Tracker Tower 9, 10 RFI							▲	△		▽		
Flight Tracker Tower 11, 12 RFI								▲	△		▽	
Flight Tracker Tower 13, 14 RFI									▲	△		▽
Flight Tracker Tower 15, 16 RFI										▲	△	▽
4.1.5 Calorimeter												
Calorimeter Modules A & B RFI (for Calibration)												
Calorimeter Modules 1 & 2 RFI (for Calibration)												
Flight Calorimeter Tower 3, 4 RFI												
Flight Calorimeter Tower 5, 6 RFI												
Flight Calorimeter Tower 7, 8 RFI												
Flight Calorimeter Tower 9, 10 RFI												
Flight Calorimeter Tower 11, 12 RFI												
Flight Calorimeter Tower 13, 14 RFI												
Flight Calorimeter Tower 15, 16 RFI												
4.1.6 ACD												
ACD Flight Unit at SLAC, Tested/Inspected & RFI												

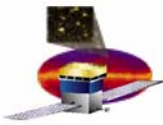
Forecast
 Baseline

Forecast
 Baseline

Product Available Date

Integration Need Date

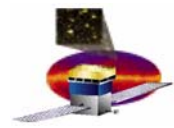
Run Date	04/07/03 10:01	GLAST LAT PROJECT	LT-D7: Level 3 to AV:
Data Date	03/01/03	AV: Float to Level 3 Milestones	FL-D3 Integration Milestones
© Primavera Systems, Inc.			AV: Up Triangle, L3: Down Triangle
			Sheet 1



Key Level 3 Milestones

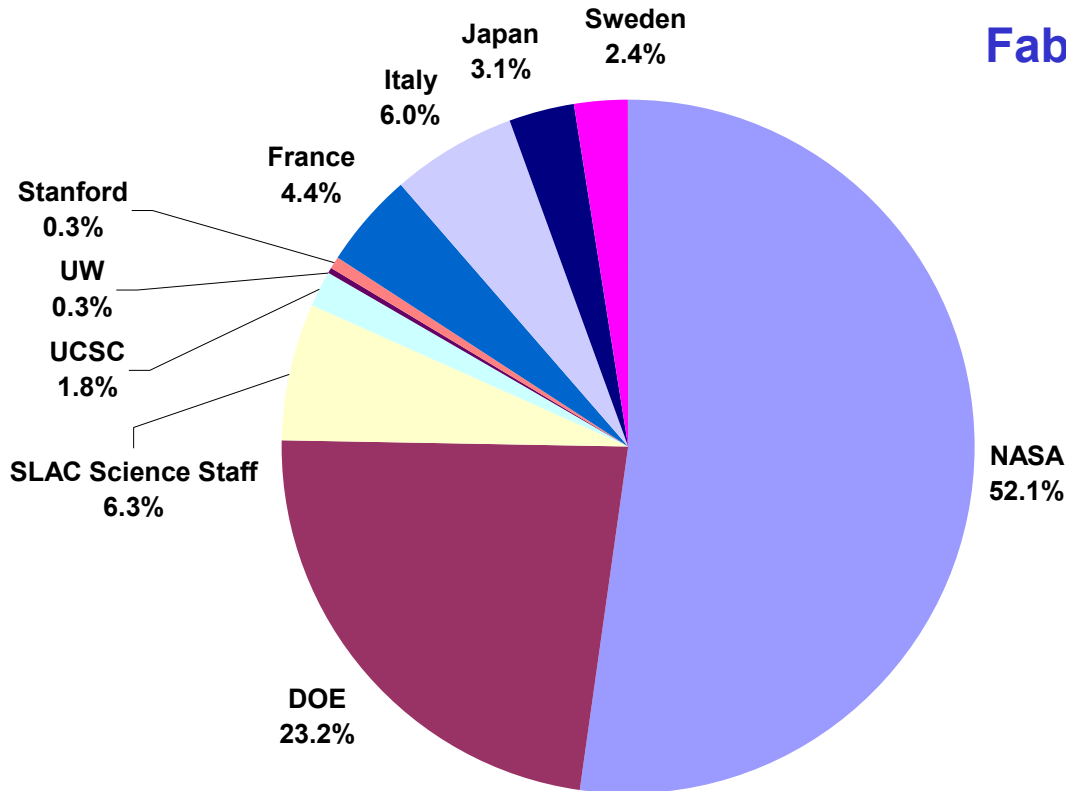
Activity Description	FY04												FY05	
	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC	JAN	FEB	
	4.1.7 Electronics													
Flight TEM Assy 3,4-Elec to I&T			△		▽									
Flight TEM PS Assy 3,4-Elec to I&T				△	△	▽								
Flight TEM Assy 5,6-Elec to I&T				△	△	▽								
Flight TEM PS Assy 5,6-Elec to I&T				△	△	▽								
Flight TEM Assy 7,8-Elec to I&T				△	△	▽								
Flight TEM PS Assy 7,8-Elec to I&T				△	△	▽								
Flight TEM Assy 9,10-Elec to I&T				△	△	▽								
Flight TEM PS Assy 9, 10-Elec to I&T				△	△	▽								
Flight TEM Assy 11, 12-Elec to I&T				△	△	▽								
Flight TEM PS Assy 11, 12-Elec to I&T				△	△	▽								
Flight TEM Assy 13, 14-Elec to I&T				△	△	▽								
Flight TEM PS Assy 13,14-Elec to I&T				△	△	▽								
Flight TEM Assy 15, 16-Elec to I&T				△	△	▽								
Flight TEM PS Assy 15,16-Elec to I&T				△	△	▽								
Flight SIU-Elec to I&T														
Flight Event Processor Units-Elec to I&T														
Flight ACD Elec Module-Elec to I&T														
Flight Harness-Elec to I&T														
4.1.8 Mechanical														
Flight Grid RFI-Mech to I&T														
X-LAT Thermal Plate RFI from Mech to I&T														
Radiators ready for I&T (from Mech to I&T)														
4.1.9 I&T														
Flight Tracker Tower 1, 2 RFI from I&T to I&T														
Flight Calorimeter Tower 1,2 RFI from I&T to I&T														

△	Forecast	Product Available Date
△	Baseline	
▽	Forecast	Integration Need Date
▽	Baseline	



Funding

Fabrication Phase Funding Contributions



Fabrication Funding

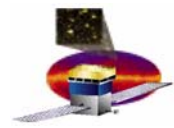
TOTAL = \$159.7M

DOE = \$37.0M

NASA = \$83.3M

US/Japan = \$1.4M

Subtotal = \$121.7M

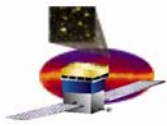


Budgeted Fabrication Cost

Budgeted DOE + NASA Costs for Fabrication Phase

	(escalated \$M)	
	Baseline	2/28/03
Budgeted Cost at Completion	100.0	102.6
Contingency	21.2	19.1
Total Estimated Cost (TPC=TEC¹)	121.2	121.7

¹As defined in the LAT Project Execution Plan

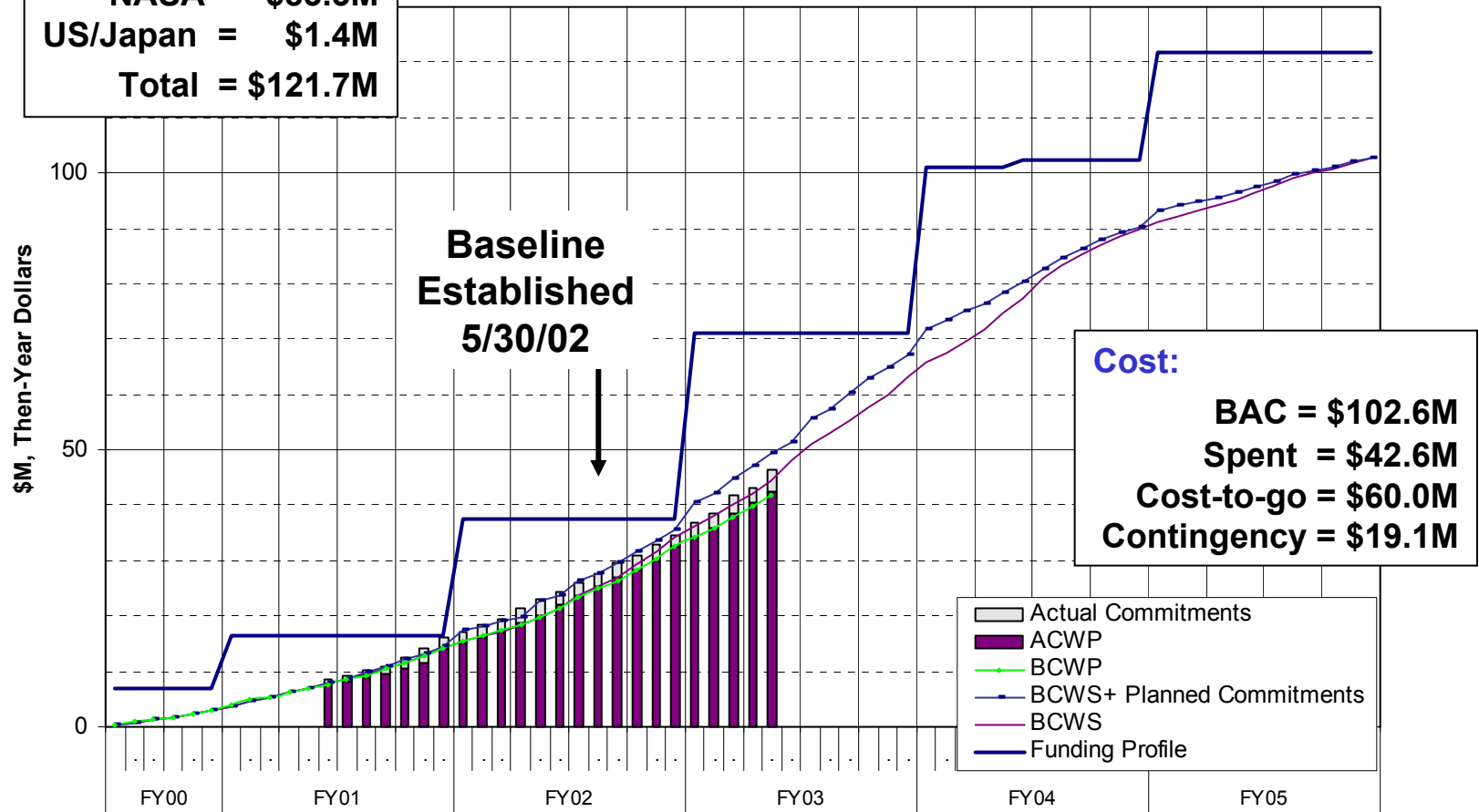


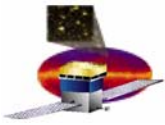
Funding, Estimated Cost

Funding:

DOE = \$37.0M
 NASA = \$83.3M
 US/Japan = \$1.4M
 Total = \$121.7M

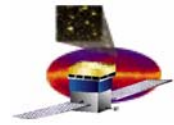
Budget vs Actuals vs Funding DOE + NASA Project Expenditures



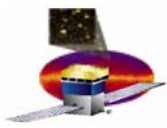


Summary

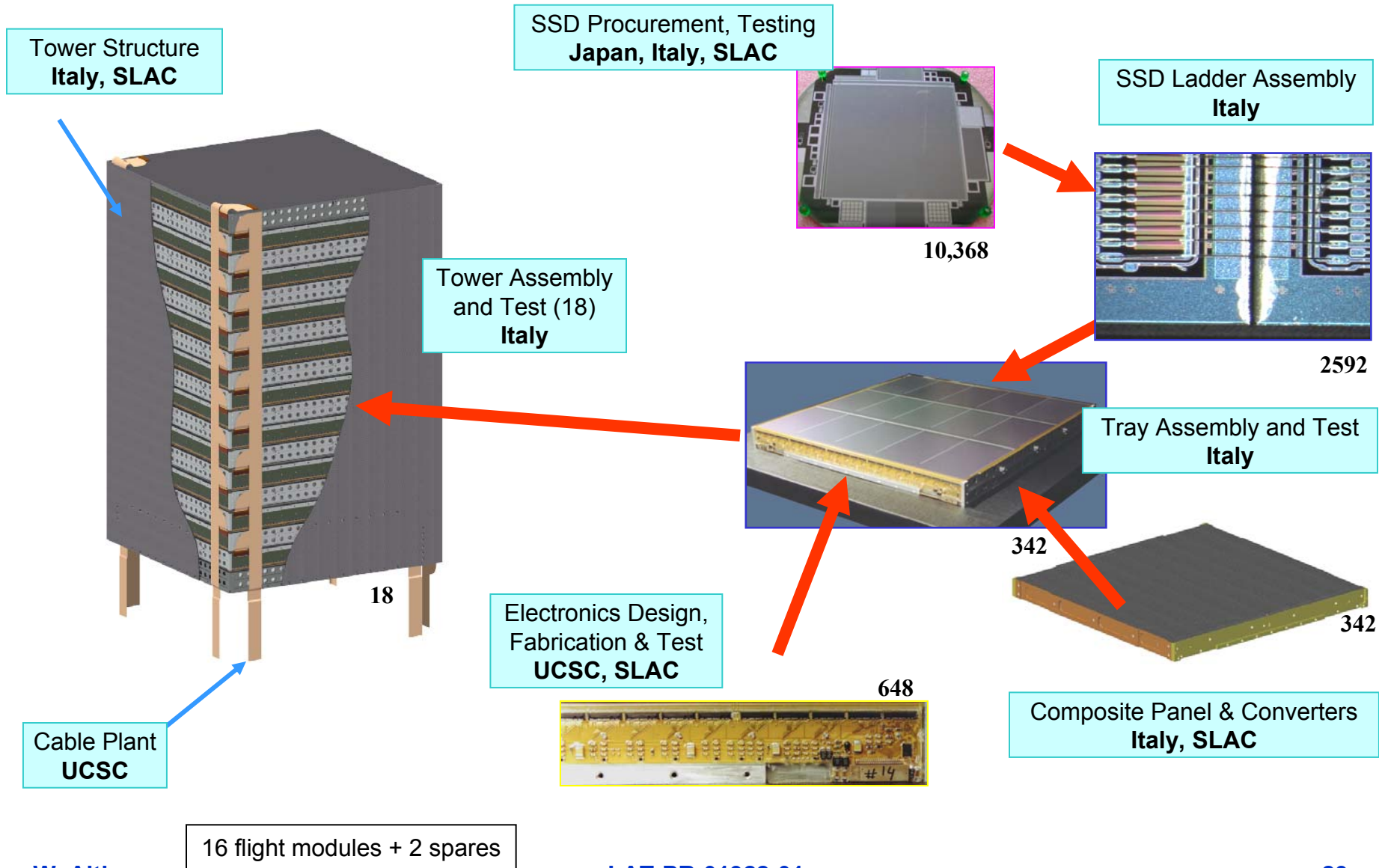
- **Experienced management and technical team in place**
- **The transition from design to flight fabrication is underway**
- **Subsystem fabrication and testing plans in place**
- **Outstanding technical issues are being resolved in a timely fashion**
- **No unusual risks have been identified**
- **Aggressively managing schedule and cost to keep on track with acceptable technical risk**

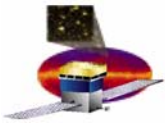


Backup slides



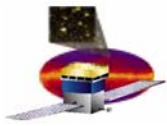
Tracker





Tracker Status

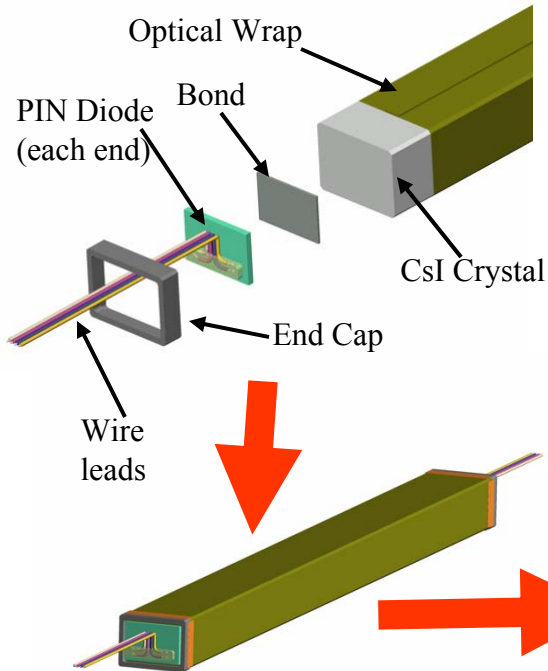
- **Technical design is mature**
 - 4 tray, 3 layer “live” engineering model assembled, in test
 - Earlier mechanical EM showed problems with bottom tray attachment
 - Full size mechanical/thermal EM in fabrication with revised bottom tray design
 - Most outstanding issues will be retired at the completion of EM test program
 - Most design, fabrication and test documents complete
- **Most elements ready for flight production**
 - Technical risks are understood
 - Flight Silicon Strip Detectors (SSD) ~50% complete
 - Flight ASICs in hand
 - SSD ladder production started, 250 flight items completed
 - Bottom tray fabrication on hold awaiting EM verification



Calorimeter

CsI Crystals
Sweden (KTH)

CDE Assembly
France
(CEA/DAPNIA)



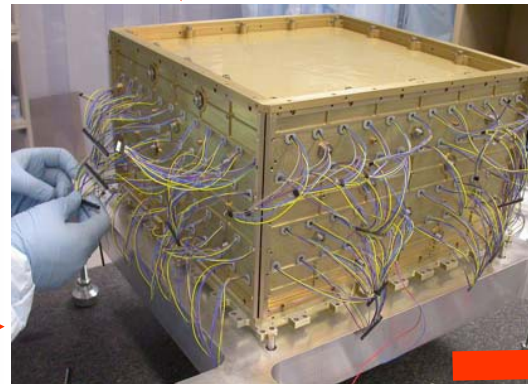
1728

16 flight modules + 2 spares

Mechanical Structure
France (IN2P3/Ecole Polytechnique)



18

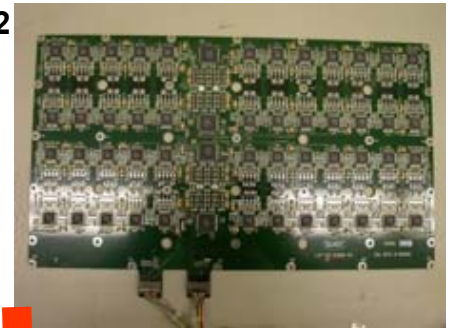


18

PEM Assembly
NRL

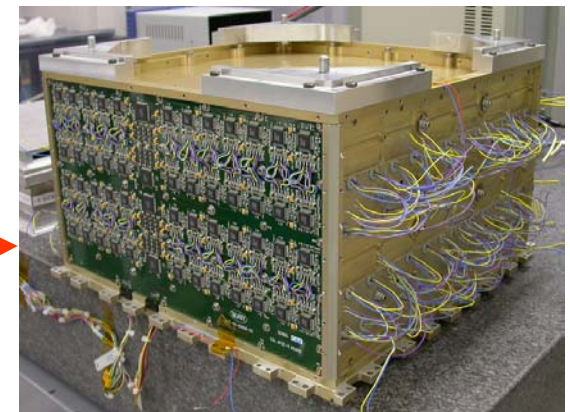
Front-End Electronics
NRL, SLAC

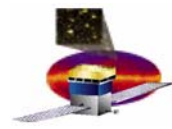
72



18

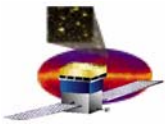
Module Assembly
and Test, NRL+collab





Calorimeter Status

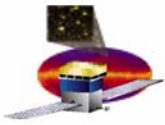
- **Technical design is mature**
 - **Most outstanding issues will be retired at the completion of EM test program in June**
 - **New PIN photodiode verification will complete as well in June**
 - **Updated ASIC versions in April**
 - **Most documents will be released before CDR**
- **Schedule is aggressive in meeting all Level 3 milestones with appropriate schedule contingency**
 - **Recently discovered problem in deliveries of CDE will be resolved to meet the baseline schedule**
- **Ready for flight production**
 - **Technical risks are understood**
 - **Schedule risk will be resolved**



Anti-Coincidence Detector

Mechanical Mockup





ACD Status

- **Technical design is mature**
 - No full-up engineering model, not justified by risks
 - Full-scale mockup addresses complex packaging issues
 - Structural modeling and mechanical tests show design is adequate
 - Engineering tests of EM components completed
 - Updated 3rd generation ASICs will be verified in April
 - Most documents will be released before CDR
- **Most elements ready for flight production**
 - Technical risks are understood
 - Long-lead components on order;
 - ~50% of PMTs received and tested