

NLC R&D

D. L. Burke

DOE Annual Program Review SLAC April 9-11, 2003

NLC Activities for the Past Year

- Accelerator Design centered around ILC-TRC studies.
- Technology R&D focused on the RF R&D.
 - Modulator, klystron, SLED-II, and structures.
- Remainder squeezed hard by budget limitations. Emphasis (in rough order of priority):
 - Damping Ring and ATF
 - Vibration and Stabilization
 - Ground Motion and Site Studies
 - Polarization Electrons with E158, and Studies of Positron Production
- Limited number of people active in international and national evaluations beyond the TRC it is a growing load.



Interlaboratory Collaboration for R&D Towards TeV-scale Electron-Positron Linear Colliders



International Linear Collider Technical Review Committee ILC-TRC

International Linear Collider Technical Review Committee

Greg Loew (SLAC) Chair http://www.slac.stanford.edu/xorg/ilc-trc/2002/

- Formed in 1994 by all world-wide laboratories working in HEP.
- Technical Review in 1995 (web site).

TRC Members from NLC and JLC

C. Adolphsen	Yong Ho Chin
K. Kubo	R. Pasquinelli
N. Phinney	T. Raubenheimer
M. Ross	P. Tenenbaum
Nobu Toge	P. Wilson
A. Wolski	K. Yokoya

• Charged in 2001 by ICFA to reassess technical status and establish work that remains to be done to be able to build a TeV linear collider.





- Phase-I of the 8-Pack will demonstrate the feasibility of a SLED-II rf system similar to that presently in use at the NLCTA and first described in the NLC ZDR in 1996.
- This demonstration will occur in 2003.
- The NLC Collaboration, together with our JLC collaborators, presented to the world community (ILC-TRC) a SLED-II Baseline Design for an X-Band collider.

The NLC Test Accelerator at SLAC



The NLCTA with 1.8 m accelerator structures (ca 1997).

Accelerating gradient of 25 MV/m (loaded) with good wakefield control and energy spread.

Demonstrated ability to reach 500 GeV cms.

X-Band RF Systems



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JLC/NLC Energy Reach



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JLC Roadmap Report



ACFA LC Symposium Tsukuba, Japan February 2003



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ILC-TRC Interim Report ICFA CERN, October 2002

International Linear Collider Technical Review Committee ILC-TRC

- "By the end of 2003, we hopefully should know if TESLA can reach 800 GeV at 35 MV/m."
- "By the end of 2003, we hopefully should know if JLC/NLC can meet its main linac [1 TeV] RF system specifications."
- "If yes, then the International Community could make a choice based on the other respective merits of these machines."

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International Linear Collider Technical Review Committee ILC-TRC

JLC(X)/NLC Level I R&D Requirements (R1)

- "Test of complete accelerator structure at design gradient with detuning and damping, including study of breakdown and dark current."
- "Demonstration of SLED-II pulse compression system at design power level."

High-Gradient R&D

- After improvements to the rf at NLCTA in 2000, realized the 1.8 m long structures were being damaged during processing and would not meet performance at 65 MV/m.
- Launched aggressive R&D program
 - Build and test traveling wave structures and standing wave structures.
 - Improve structure handling, cleaning and baking methods.
 - Study characteristics of rf breakdown in structures, cavities and waveguides.
 - Have tested 20 structures made from a total of approximately 1000 cells.
 - \Rightarrow Over 10,000 hr operation at 60 Hz. \rightarrow 10⁹ rf pulses; a total of ~ 10⁵ rf breakdown events.

T-Series Structures – 50 cm long low group velocity structures with high shunt impedance.



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RF Pulse Heating

T53VG3 (Original Coupler Design) RF

SEM picture of input matching iris. Pulse heating in excess of 100° C.

New Mode-Converter (MC) Coupler Design

Pulse heating less than 3° C.



T53VG3MC Processing History

(Low-Temperature Couplers)



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H-Series Structures

- The T-Series design cannot be used in the NLC/JLC.
 - The average iris radius, <a/λ> is smaller (0.13) than desired (0.17-0.18), yielding a transverse wakefield 3 times larger than considered acceptable.
- Now moved to designs with $\langle a/\lambda \rangle = 0.17-0.18$ (called the H-Series because the phase advance per cell is 150°).
 - Five H-Series structures have been built and tested so far:
 - H90VG5: High-temperature couplers prevented full processing.
 - H60VG3: High-temperature couplers body breakdown rate OK at 65 MV/m.
 - FXB002: First H60VG3 produced by Fermilab no hydrogen preprocessing, and would not high-gradient process above 70 MV/m.
 - H90VG3 and H60VG3_6C presently under test.



H90VG3 Breakdown Rates



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Breakdown Statistics for H60VG3(6C) (65 MV/m, 400 ns)



To date have 900 hrs of rf on this structure, and continuing to run

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High-Gradient Plans

- H60VG3_6C performs acceptably at 65 MV/m, but we think we can do better.
- To improve rf efficiency and provide more operating overhead, we will focus on the $a/\lambda = .17$ version of this structure (H60VG3S17).
- A first test structure of this design is being built without damping slots.
- The main goal for the next year is to have eight DDS structures of this design operating at 65 MV/m in the NLCTA linac with power provided by the SLED-II, and to accumulate ~ 2000 hours of high-gradient operation.

 \rightarrow Next slides.

Fermilab and KEK will build structures for this "TRC R2" demonstration.

• We will continue to study two alternate possibilities that might provide dramatically better gradients:

Standing-wave structures with low pulse temperature rise couplers.

Structures with Mo and W irises (built by CERN).

NLC/JLC SLED-II Baseline Test



Solid-State Modulator

- Modulator is on-line and driving four XL-4 klystrons.
- Software and control logic being tested and debugged.

 \rightarrow Next slides.

• All SLED-II designs passed microwave "cold tests" and components are in production.

 \rightarrow Power tests to loads in June.



Solid State Modulator Commissioning



Voltage pulse flattened by delayed firing sequence of boards in the IGBT stack.

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XL-4 Klystrons, LLRF, and Controls



Scope trace below shows phase manipulation of pairs of klystrons alternately sending all power to one load, then the other, then splitting it between the two.



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SLED-II Components







Delay Lines

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SLED-II Phase 2 Plans



- SLAC and KEK to start fabrication of pulse distribution this summer.
- Goal is to complete this next spring, and run 2000 hours of high-gradient operation by end of the year.
- We will be able to do this at the level set by the President's FY04 budget submission.



RF R&D Activities and Plans Through 2004

NLC/JLC SLED-II Baseline Demonstration Schedule

(FNAL, KEK, LLNL, and SLAC)

2002				2003	•										2004	ŀ
Sept	0ct	Νον	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept Oct	Nov	Dec	Jan	Feb
<u>Perm</u>	Permanent Magnet Klystrons															
Test PPM3				Test PPM2R					Test PPM4							
				Test XP3-2				Test XP3-3		Test XP4-1						
<u>Solid</u> Com	<u>Solid-State Modulator</u> Commissioning ————> Operation with XL-4 Solenoid Klystrons ——————————————————————									>						
<u>sled</u>)- Sy	/stem														
Microwave Tests ———-> Demonstration of Baseline ————> Manufacture —————->										>						
of Co	mpo	nents			Pulse	e Com	press	sion (T	RC R	1)		Power Dis	tribut	ion		
Acce	lerat	or Str	uctur	es												
JLC/I	NLC S	Struct	ure Do	eveloj	pmen	t ——			> 	Dem Stru	ionstra icture: —Mani	ate NLC/JL s (TRC R1) ufacture Gi	C —— irder d	of Stru		> s>

Permanent Magnet Focused (PPM) Klystrons



Repetition rate limited to 1 Hz due to lack of cooling.

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5.00

4 00

-2.8 µs

3.13 us 3.00

microseconds

2.00

High-Rep Rate PPM Klystrons



KEK/Toshiba PPM2

Previously achieved 70 MW at $1.5 \mu s$ at KEK (limited by modulator performance), and is now under test at SLAC.

PPM4 beginning test at KEK.

SLAC XP3-3 (Rebuild) Starting tests this week.

XP-4 design nearing completion.



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SLAC E158 and Injector Beam Parameters

Parameter	E158	NLC-500
Charge/Train	6 x 10 ¹¹ (*)	14.3 x 10 ¹¹
Train Length	300ns	260ns
Bunch spacing	0.3ns	1.4ns
Rep Rate	120Hz	120Hz
Beam Energy	45 GeV	8 GeV
e ⁻ Polarization	80%	80%

(*E158 source can produce 5 times this charge.)

Gradient-Doped Strained

GaAs Photocathode

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ATF Damping Ring at KEK

SLAC and KEK physicists survey the ring. "Laser Wire"



- Electron Cloud
- Trapped Ions

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Stabilization R&D





FONT at NLCTA (Oxford)



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Inertial Sensor (SLAC)



U.S. Linear Collider Steering Committee

Executive Committee

Jonathan Bagger, Jim Brau, Sally Dawson, David Burke, Jonathan Dorfan (Chair), Gerry Dugan, Jerry Friedman, Jim Gates, Steve Holmes, Young-Kee Kim, Dan Marlow, Mark Oreglia, Maury Tigner, Mike Witherell, Harvey Lynch (Exec Secretary)

Accelerator Sub-committee

Chair: Dugan

Detector/Physics Sub-committee Chairs: Oreglia Brau

> American Linear Collider Physics Group

International Affairs Sub-committee

Chair: Tigner



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International Steering / Oversight Group

Steers Towards

International Organization / Laboratory Charged with Constructing LC

Global Goals

- Technology Selection and International Design Group in 2004.
- International "Project Start" in 2005.

NLC Activities for the Next Year

- Accelerator Design centered around USLCSG evaluation. This is expanding to include more on cost and schedule, reliability modeling, and risk assessment, and will include work on the cold option.
- Technology R&D will stay focused on the RF R&D.
 - SLED-II driving 4.8 meter girder of structures at 50 MV/m loaded gradient a 250 MeV accelerator operated for ~ 2000 hours.
 - Prototype modulator "2-Pack" with next-generation IGBT switches, and PPM klystron prototypes (XP4-1 and 2).
- Remainder will still be squeezed hard by budget limitations, and priority will remain the same.
 - Damping Ring and ATF nanometer BPM development.
 - Vibration and Stabilization extended girder studies.
 - Ground Motion and Site Studies
 - Polarization Studies of Positron Production